

Main frame shall consist of head sill and jamb stiles specifically designed and machined to interfit and be joined at corners with self-threading screws

Frame sill shall be stepped and sloped with offset weep holes for efficient drainage to the exterior.

Door panel shall be accurately joined at corners, assembled and fixed rigidly to ensure weather tightness.

Aluminum glass door and main frame shall be installed in a prepared opening to be set plumb, square, level and true to details.

All joints between metal surface and masonry shall be fully caulked to ensure weather tightness.

Sliding type door panel shall be equipped with concealed roller overhead tracks with bottom guide.

Double action type door panel shall be equipped with heavy duty hinges that will control the door leaf in a close or open position.

Weatherstrip shall be furnished on edges at the meeting stiles of doors. Where aluminum is to be in contact with steel concrete cinder, block, tile, plaster or other similar masonry construction the aluminum surface shall be back painted before erection with a bituminous paint.

**b. Shop Finish**

Exposed aluminum surfaces shall be electro type hard coats.

**c. Protection**

All aluminum parts shall be protected adequately to ensure against damage during transit and construction operations.

Aluminum parts in contact with steel members shall be properly insulated by a coat of zinc chromate primer applied to the steel or by application of bituminous paint.

**d. Cleaning**

The Contractor is responsible for protecting all entrance units during construction, as well as the removal of protective materials and cleaning of aluminum surfaces.

Pay Item Aluminum shall be thoroughly cleaned with plain water mixed with kerosene or gasoline and then wipe surfaces using clean cotton fabric. No abrasive cleaning agents shall be permitted.

**D. Method Of Measurement**

Aluminum glass door, fully equipped with fixing accessories and locking devices shall be measured by square meter or by lump sum based on what is actually installed as shown on the Plans and approved by the Engineer.

**E. Basis Of Payment**

The area in square meter or in lump sum of aluminum glass doors installed including main frame and ready for service as provided in Section 1007.4, Method of Measurement shall be the basis of payment based on the unit bid or Contract Unit Price.

Payment shall be made under:

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1007(1)a	Aluminum Framed Glass Door, Sliding Type	Square Meter
1007(1)b	Aluminum Framed Glass Door, Swing Type	Square Meter
1007(2)	Aluminum Framed Glass Door	Lump Sum

## **XV. ALUMINUM GLASS WINDOWS**

### **A. Description**

This Item shall consist of furnishing all aluminum glass window materials, labor, tools and equipment required in undertaking the proper installation in accordance with the Plans and this Specification.

### **B. Material Requirements**

Frame and panel members shall be fabricated from extruded aluminum section true to details with clean, straight, sharply defined profiles and free from defects impairing strength or durability. Extruded aluminum section shall conform to the specification requirements defined in ASTM B211, Aluminum and Aluminum-Alloy Rolled or Cold Finished Bar, Rod, and Wire. Screws, nuts, washers, bolts, rivets and other miscellaneous fastening devices shall be made of non-corrosive materials such as aluminum, stainless steel, etc. Hardware for fixing and locking device shall be closely matched to the extruded aluminum section and adaptable to the type and method of opening. Weather strip shall be first class quality flexible vinyl forming an effective seal and without adverse deformation when installed. Glazing shall conform to the requirements specified in Item 1012, Glass and Glazing.

### **C. Construction Requirements**

For all assembly and fabrication works the cut end shall be true and accurate, free of burrs and rough edges. Cut-outs recesses, mortising and grinding operation for hardware shall be accurately made and properly reinforced. Main frame shall consist of head, silt and jamb. All joints between metal surface and masonry shall be fully caulked. Aluminum parts in contact with steel members shall be properly insulated by a coat of zinc chromate, primer/bituminous paint applied to the steel surface. Weather strip shall be furnished on edges at the meeting stiles. Shop drawings which include window schedules, sections and multiple window assembly details shall be submitted to the Engineer for approval before installation.

#### **a. Window Sash**

Window panel shall be jointed at corners with miter and fixed rigidly to ensure weather tightness. Corners should be fastened with corrosion resistant screws and aluminum corner angles sealed with an acrylic sealant. All fixed glass is exterior glazed and all sashes are marine glazed with flexible PVC glazing. The fixed glazing shall be removed without disassembly of a sash. The vents will need to be disassembled to replace the glazing.

#### **b. Sliding Window**

Sliding windows shall be provided with nylon sheave. Sliding panels shall be suspended with concealed roller overhead tracks with bottom guide pitch outward and slotted for complete drainage. The sliding panels shall be provided with interior handles. The locking device shall be a spring loaded extruded latch that automatically engages special frame hips.

**c. Casement Window**

Casement window type shall be provided with two (2) hinges fabricated from extruded aluminum alloy. They shall open on stay arms having adjustable sliding friction shoes to control window panel operations. Locking device shall be one arm action handle for manual operations complete with strike plate.

**d. Awning Window**

The perimeter frame of the awning window type can be supplied with nailing fins. Awning window units to be installed in prepared openings in accordance with the manufacturer's recommendations and installation drawings. Frames must be securely fastened, set plumb and level without twisting, bowing or distortion

**e. Fixed Type**

Fixed type window members including any mullions, shall be made of aluminum. Secondary members such as friction tabs, shoes, and weather stripping guides, shall also be made of aluminum or a compatible material. The tilt housing and latch units shall be mechanically anchored to the sash rails. The latches shall be spring loaded and afford positive lock into the jamb profile. In a tilted position, the sash shall be removable to the interior.

**f. Shop Finish**

Exposed aluminum surfaces shall be electrolyte hand coats such as anodize, satin, powder coated, among others.

**g. Protection**

All aluminum parts shall be protected adequately to ensure against damage during transit and construction phase.

**h. Cleaning**

The Contractor does not only protect all entrance units during the construction phase but shall also be responsible for removal of protective materials and clearing the aluminum surface including glazing before work is accepted by the Engineer. Aluminum shall be thoroughly cleaned with aluminum and glass cleaning solution and then wipes surface using clean cloth rags. No abrasive cleaning materials shall be permitted in cleaning surface.

**D. Method Of Measurement**

Aluminum glass window fully equipped with fixing accessories and locking devices shall be measured in lump sum or square meters actually installed in place and accepted to the satisfaction of the Engineer.

**E. Basis Of Payment**

The area of aluminum glass windows in square meters ready for service as provided in the Bill of Quantities shall be the basis of payment based on the unit bid or Contract Unit Price which price and payment constitute all materials, labor including incidentals.

Payment shall be made under:

Pay Item Number	Description	Unit of Measurement
1008 (1)a	Aluminum Glass Windows, Sliding Type	Square Meter
1008 (1)b	Aluminum Glass Windows, Casement Type	Square Meter
1008 (1)c	Aluminum Glass Windows, Awning Type	Square Meter
1008 (1)d	Aluminum Glass Windows, Fixed Type	Square Meter
1008 (2)	Aluminum Glass Windows	Lump Sum

## XVI. PRE-PAINTED METAL SHEETS

### A. Description

This Item shall consist of furnishing all pre-painted metal sheet materials, tools and equipment, plant including labor required in undertaking the proper installation complete in accordance with the Plans and this Specification.

### B. Material Requirements

All pre-painted metal sheet and roofing accessories shall be oven baked painted true to profiles indicated on the Plans as per approval of the Engineer.

1. Pre-painted Roofing Sheets Pre-painted roofing sheets shall be fabricated from cold rolled galvanized iron sheets specially tempered steel for extra strength and durability. It shall conform to the material requirements defined in PNS 67 Hot-dip Metallic Coated Steel Sheets for Roofing - Specification. Profile section in identifying the architectural moulded rib to be used is as follows: Regular corrugated, Quadrib, Tri-wave, Rib-wide, Twin-rib, and others. Desired color shall be subject to the approval of the Engineer. Gutters, Valleys, Flashings Hip and Ridge roll shall be fabricated from gauge 24 (0.60 mm thick) cold-rolled plain galvanized iron sheets specially tempered steel. Profile section shall be as indicated on the Plans. Fastening hardware shall be of galvanized iron straps, rivets or J-bolts. G.I. straps are of 0.50 mm thick x 16 mm wide x 267 mm long (gauge 26 x 5/8" x 10-1/2") and standard rivets. Base metal thickness shall correspond to the following gauge designation available locally as follows:

#### 1. Coating thickness

Protective Coatings	Thickness (Coating Mass)
Zinc	14 microns (100 g/m <sup>2</sup> )
55% Aluminum Zinc	14 microns (50 g/m <sup>2</sup> )
Zinc-5% Aluminum	14 microns (95 g/m <sup>2</sup> )
Paint coatings	
Top coat	15.20 microns
Bottom coat	6.8 microns

#### 2. Overall thickness with protective coats

Nominal thickness (mm)	Thickness Range
0.20	0.16 – 0.25
0.30	0.26 – 0.35
0.40	0.36 – 0.44
0.50	0.45 – 0.54

Nominal thickness (mm)	Thickness Range
0.60	0.55 – 0.64
0.70	0.65 – 0.74
0.80	0.75 – 0.86

*Note: Nominal thickness refers to the Total Coated Thickness (TCT) and defined as the sum of the Base Metal Thickness (BMT) and coating thickness as per PNS 67.*

**C. Construction Requirements**

Before any installation work is commenced, the top face of the purlins should be checked for proper alignment. Correct the alignment as necessary in order to have the top faces of the purlins on an even plane.

**D. Handling/Lifting/Positioning of Sheets**

Sheets shall be handled carefully to prevent damage to the paint coating. Lift all sheets or sheet packs on to the roof frame with the overlapping down-turned edge facing towards the side of the roof where installation will commence, otherwise sheets will have to be turned end-to-end during installation.

**E. Installation Procedure**

The laying of the roofing panels should begin on the end of the building away from the prevailing wind so that the side-lap seams face away from the prevailing wind-driven rain thus providing additional security against water penetration. Start roofing installation by placing the first sheet in position with the downturned edge in line with other building elements and fastened to supports as recommended. Fasteners should have corrosion resistance at least equivalent to the expected life of the base material. Place the downturned edge of the next sheet over the edge of the first sheet, to provide side lap and hold the side lap firmly in place. Continue the same procedure for subsequent sheets until the whole roofing area is covered and/or (Adopt installation procedure provided in the instruction manual for each type of architectural molded rib profile section). Pre-painted metal sheet should not come in direct contact with wet concrete. Concrete’s high alkalinity attacks the aluminum, causing the coating to peel. It shall also not be placed in contact with copper, lead, or the water run-off. Electrochemical reaction between these elements and the aluminum-zinc alloy coating will lead to premature corrosion of the coating. For walling applications follow the procedure for roofing and allow a minimum end lap of 100 mm for vertical walling. For panel lapping, requirements depend on the product installation guide of a specific type of prepainted metal sheet as per approval of the Engineer. Provide sealant, butyl tape or caulking along the lap edge to prevent any leaking. Specifications of the sealant and butyl tape shall be as per manufacturer’s recommendation per Engineers approval.

**F. Gutters, Valleys, Flashing Ridge and Hip Rolls Gutters, valleys, flashing ridge and hip rolls**

shall be fastened where indicated on the Plans by self-tapping screws or galvanized iron straps and rivets. Always begin flashing installation from bottom and work up, so that flashings are 295 lapped on top of the lower flashings. This will prevent moisture from leaking under the flashings and into the structure.

1. End Laps In case handling or transport consideration requires to use two (2) or more end tapped sheets to provide full length coverage for the roof run, each line of sheets shall be from bottom to top or from eave line to apex of roof framing. Minimum end lap of 150 mm shall be provided.
2. Anchorage/Fastening Prepainted steel roofing sheets shall be fastened to the wood purlins with standard length G.I. straps, rivets or J-bolts. For steel frame up to 4.5

mm thick, self-drilling screw No. 12 by 35 mm long hexagonal head with neoprene washer shall be used. For steel support up to 5 mm thick or more, thread cutting screw No. 12 by 40 mm long hexagonal head with neoprene washer shall be used. Self-drilling screw No. 10 by 16 mm long hexagonal head with neoprene washer shall be used for side lap fastener. For valley fastened to lumber and for walling, self-drilling wood screw No. 12 by 25 mm long hexagonal head with neoprene washer shall be used. Self-drilling screws hexagonal head with neoprene washer shall be used for valleys fastened to steel supports. Drill size shall be 5 mm diameter.

3. Cutting of Sheets In cutting prepainted steel roofing sheets and accessories, place the exposed color side down. Cutting shall be carried out on the ground and not over the top of other painted roofing product. Power cutting or drilling to be done or carried out on prepainted products already installed or laid in position, the area around holes or cuts shall be masked to shield the paint from hot fillings.
4. Storage and Protection Pre-painted steel roofing, walling products and accessories should be delivered to the jobsite in strapped bundles. Sheets and/or bundles shall be neatly stacked in the ground dry and if left in the open it shall be protected by covering the stack materials with loose tarpauline. Bundles should be stored above ground at a slight angle, to prevent water or condensation build up between adjacent sheets. Removing installation debris and metal fines due to drilling and cutting from the sheet surface and avoiding exposure of insulation to the weather shall be practice at all times.
5. Method of Measurement The work done under this Item shall be measured by actual area covered or installed with pre-painted steel roofing and/or walling in square meters and accepted by the Engineer.

**G. Basis of Payment**

The area of pre-painted steel roofing and/or walling in square meters as provided in Section 1014.4, Method of Measurement shall be paid for at the unit bid or Contract Unit Price which payment shall constitute full compensation including labor, materials, tools and incidental necessary to complete this Item.

Payment shall be made under:

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1014 (1)a1	Pre-painted Metal Sheets, below 0.427 mm, Corrugated, Short Span	Square Meter
1014 (1)a2	Pre-painted Metal Sheets, below 0.427 mm, Rib Type, Short Span	Square Meter
1014 (1)b1	Pre-painted Metal Sheets above 0.427 mm, Corrugated, Long Span	Square Meter
1014 (1)b2	Pre-painted Metal Sheets, above 0.427 mm, Rib Type, Long Span	Square Meter

## **XVII. CARPENTRY AND JOINERY WORKS**

### **A. Description**

The work under this Item shall consist of furnishing all required materials, fabricated woodwork, tools, equipment and labor and performing all operations necessary for the satisfactory completion of all carpentry and joinery works in accordance with the Plans and this Specification.

### **B. Material Requirements**

#### **a. Lumber**

Lumber of the different species herein specified for the various parts of the structure shall be well-seasoned, sawn straight, sundried or kiln dried and free from defects such as loose unsound knots, pitch pockets, sapwood, cracks and other imperfections impairing its strength, durability and appearance. Jambs, transoms, mullions, headers, sills, frames, and wood base shall be air dried and well-seasoned for at least 2 months before use.

#### **i. Grades of Lumber and Usage**

1. Stress grade is seasoned, close-grained and high quality lumber of the specified specie free from defects and suitable for sustaining heavy loads. Stress grade lumber shall be used for wooden structural member subject to heavy loads, and for sub-floor framing embedded or in contact with concrete or masonry.
2. Select grade lumber of the specified specie is generally of high quality, of good appearance, without imperfections, and suitable for use without waste due to defects and suitable also for natural finish.
3. Select grade lumber shall be used for flooring, sidings, facia and base boards, trims, mouldings, millwork, railings, stairs, cabinet work, shelvings, doors, windows and frames of openings.
4. Common grade lumber has minimum tight medium knot not larger than 25 mm in diameter, with minimal imperfections, without sapwood, without decay, insect holes, and suitable for use with some waste due to minor defects and suitable also for paint finish.
5. Common grade lumber shall be used for light framework for wall partitions, ceiling joist and nailers.

#### **ii. Lumber Species and Usage**

Unless otherwise specified on the Plans, the following lumber species shall be used as indicated:

1. Yacal (stress grade) for structural member such as post, girders, girts, sleepers door and window frames set or in contact with concrete or masonry.
2. Guijo (select grade) for door and window frames set in wooden framework, for stairs, for roof framing supporting ceramic or cement tiles, for floor joists and other wooden structural parts.
3. Apitong (common grade) for roof framing supporting light roofing materials such as galvanized iron, aluminum, for wall framing, ceiling joists, hangers and nailers.
4. Tanguile (select grade) for door and windows, facia and base boards, trims, mouldings, millwork, railings, stairs, cabinet work, shelvings, flooring siding, ceiling joist, studs, roof framing and nailers.

5. Narra (select grade) for stair railings, flooring boards, wall panels base boards, trims, mouldings, cabinet work, millwork, doors and windows when indicated as such in the Plans.
6. Dao (selected grade) for stair railings, flooring boards, wall panels base boards, trims, mouldings, cabinet work, millwork, doors and windows when indicated as such on the Plans.

**iii. Moisture Content**

Except otherwise specified, lumber shall be sun-dried, or kiln-dried. At time of installation, the maximum moisture content, expressed as a percentage of the oven-dry wood, shall be as follows:

Rough Carpentry and Framing

- a. Framing lumber 50.80 mm and less in thickness: 19%
- b. Framing lumber over 50.80 mm thick: 25%

Interior millwork, finish and trim: 17%

**iv. Substitution in Lumber Species**

Any lumber equally good for the purpose intended may be substituted for the specified kind subject to the prior approval of the Engineer, provided the substitution shall be of an equal or better specie acceptable to the Engineer. In case of substitution with a better specie, no additional cost therefore shall be allowed to the Contractor

**b. Plyboard**

Plyboard shall be good grade and made of laminated wood strips of uniform width and thickness bounded together with water resistant resin glue. The laminated core shall be finished both faces with select grade Tanguile or red Lauan veneers not less than 2 mm thick similarly bonded to the core. The 232 plyboard of not less than 19 mm thick shall be free from defect such as split in veneer, buckling or warping.

**c. Plywood**

Plywood shall conform to the requirements of PNS ISO 12465:2017 Plywood – Specifications. Thickness of single layer laminae shall not be less than 2 mm. The laminae shall be superimposed in layers with grains crossing at right angles in successive layers to produce stiffness. The face veneers shall be rotary cut from selected grade timber. The laminae and face veneers shall be bonded with water resistant resin glue, hot pressed and pressure treated.

Two (2) types of plywood based on bonding quality:

1. Type I (Exterior/Marine Plywood)  
This is intended for ceiling exposed to moisture such as at toilets and eaves, partitions and doors (toilet and bath) and ceiling to be finished with acrytex.
2. Type II (Interior/Ordinary Plywood)  
This is intended for interior ceiling, doors and partitions shall be of 6 mm thick tanguile plywood, grade "A", three (3) – ply with high water resistant.

Sample for testing shall comply with the applicable requirements of PNS ISO



12466-1:2016 Plywood – Bonding Quality – Part 1: Test Methods and PNS ISO  
12466-2:2016 Plywood – Bonding Quality – Part 2: Requirements.

**d. Lawanit**

Lawanit, when required per plans, shall be 6 mm thick, tempered or oil-impregnated for moisture/water resistance. Texture of lawanit shall be subject to the approval of the Engineer.

**e. Materials Other than Lumber**

**i. Plastic Sheet**

When required for counter top, plastic sheet such as Formica shall not be less than 1.50 mm thick and shall have hard, durable and glossy surface resistant to stain, abrasion and heat. Color and design shall be as selected from the manufacturer's standard and approved by the Engineer.

**ii. Glue**

Glue shall be from water resistant resins which, upon hardening, shall not dissolve nor lose its bond or holding power even when soaked with water for extended period.

Glue in powder form be in sealed container and shall be without evidence of lumping or deterioration in quality.

**iii. Fasteners**

Nails, screw, bolts and straps shall be provided and used where suitable for fixing carpentry and joinery works. All fasteners shall be brand new and of adequate size to ensure rigidity of connections. 1. Nails of adequate size shall be steel wire, diamond-pointed, ribbed shank and bright finish. 2. Screws of adequate size shall be cadmium or brass plated steel with slotted head. 3. Lag screws of adequate size, for anchoring heavy timber framing in concrete or masonry, shall be galvanized steel. 4. Bolts and nuts shall be of steel having a yield point of not less than 245 MPa. Bolts shall have square heads and provided with standard flat steel washers and hexagonal nuts. Threads shall conform to American coarse thread series. The threaded portion shall be long enough such that the nut can be tightened against the bolted members without any need for blocking. The bolt's threaded end shall be finished smooth for ease of engaging and turning of the nut. 5. Wrought iron straps or angles, when required in conjunction with bolts or lag screws to provide proper anchorage, shall be of the shape and size shown on the Plans.

**iv. Fiber Cement Board**

It shall comply with the applicable requirements of ASTM C1186, Standard Specification for Flat-Fiber Cement Sheets for exterior application and ASTM C1288, Standard Specification for Fiber-Cement Interior Substrate Sheets for interior application.

**v. Gypsum Board**

It shall comply with the applicable requirements of Item 1041, Gypsum Board.

**vi. Pre-Painter Metal Panel**

It shall comply with the applicable requirements of Item 1014, Prepainted Metal Sheets.

**vii. Aluminum Metal Cladding**

Aluminum for metal cladding shall comply with the applicable requirements of Item 1039, Aluminum Cladding.

**viii. Polyvinyl Chloride (PVC)**

Polyvinyl Chloride (PVC) shall be made from 100% virgin PVC and Class A fire rating in accordance with ASTM E84, Standard Test Method for Surface Burning Characteristics of Building Materials.

**ix. Moulding**

Mouldings may be made of steel, wood, PVC, concrete and precast concrete or as indicated on the Plans. It shall match the surface where it shall be built.

Sizes, dimensions, colors, finishes, locations and design details shall be specified on the approved Plans and in accordance with the manufacturer's recommendation.

**x. Modular Partition**

Mouldings may be made of steel, wood, PVC, concrete and precast concrete or as indicated on the Plans. It shall match the surface where it shall be built.

Sizes, dimensions, colors, finishes, locations and design details shall be specified on the approved Plans and in accordance with the manufacturer's recommendation.

**C. Construction Requirements**

**a. Quality Materials**

All materials to be incorporated in the carpentry and joinery works shall be of the quality specified under Section 1003.2, Material Requirements. Before incorporation in work, all materials shall have been inspected/accepted by the Engineer or his authorized representative.

**b. Storage and Protection of Materials**

Lumber and other materials shall be protected from dampness during and after delivery at the site. Materials shall be delivered well in advance of actual need and in adequate quantity to preclude delay in the work. Lumber shall be piled in orderly stack at least 150 mm above ground and sheltered place where it will be of least obstruction to the work.

**c. Shop Drawings**

Lumber and other materials shall be protected from dampness during and after delivery at the site. Materials shall be delivered well in advance of actual need and in adequate quantity to preclude delay in the work. Lumber shall be piled in orderly stack at least 150 mm above ground and sheltered place where it will be of least obstruction to the work.

**d. Rough Carpentry**

Rough carpentry covers timber structural framing for roof, flooring, siding, partition and ceiling.

- i. Framing shall be stress grade or common grade lumber of the specie specified under Subsection 1003.2.1.2, Lumber Species and Usage.
- ii. Rough carpentry shall be done true to lines, levels and dimensions. It shall be squared, aligned, plumbed and well fitted at joints.
- iii. Trusses and other roof framing shall be assembled, fitted and set to exact location and slope indicated on the Plans.
- iv. Fasteners, connectors and anchors of appropriate type and number shall be provided and fitted where necessary.
- v. Structural members shall not be cut, bored or notched for the passage of conduits or pipes without prior approval of the Engineer. Members damaged by such cutting or boring shall be reinforced by means of specifically formed and approved steel plates or shapes, otherwise, damaged structural members shall be removed and replaced to the satisfaction of the Engineer.
- vi. Timber framing in contact with concrete masonry shall be treated with termite-proofing solution and after drying coated with bituminous paint.

**e. Finished Carpentry**

Finished carpentry covers work on flooring, siding and ceiling boards, stairs, cabinets, fabricated woodwork, millwork and trims.

- i. Framing lumber shall be select grade, free from defects and where exposed in finished work, shall be selected for color and grain.
- ii. Joints of framing shall be tenoned, mortised or doweled where suitable, closely fitted and secured with water resistant resins and glue. Exterior joints shall be mitered and interior angles coped.
- iii. Panels shall be fitted to allow for contraction or expansion and insure that the panels remain in place without warping, splitting and opening of joints.
- iv. Plyboard shall be as specified under Subsection 1003.2.2 unless otherwise indicated on the Plans.
- v. Plywood shall be specified under Subsection 1003.2.3.
- vi. Exposed edges of plywood or plywood for cabinets shall be provided with select grade hardwood strips, rabbeted as necessary, glued in place and secured with finishing nails. To prevent splitting, hardwood for trims shall be drilled before fastening with nails or screws.
- vii. Fabricated woodwork shall be done preferably at the shop. It shall be done true to details and profiles indicated on the Plans. Where set against concrete or masonry, woodwork shall be installed when curing is completed.
- viii. Exposed wood surfaces shall be free from disfiguring defects such as raised grains, stains, uneven planing, sanding, tool marks and scratches. Exposed surfaces shall be machine or hand sanded to an even smooth surface, ready to finish.

**f. Fiber Cement Board**

Examine, clean, and repair as necessary any substrate conditions that would be detrimental to proper installation. Do not begin installation until unacceptable conditions have been corrected.

Prior to commencing installation, verify governing dimensions of building and condition of substrate. If substrate preparation is the responsibility of another installer, notify Engineer of unsatisfactory preparation before proceeding.

Installation requirements shall be in accordance with the manufacturer's instructions and drawing details approved by the Engineer.

- i. Use trim details indicated on drawings.
- ii. Touch up all field cut edges before installing.
- iii. Pre-drill nail holes if necessary to prevent breakage.

**Over wood studs without sheathing.** Install building paper over studs prior to installing siding.

**Over wood and wood-composite sheathing.** Fasten siding through sheathing into studs. For sheathing of 25 mm thickness or less, nail through sheathing into studs using correspondingly longer nails.

**Over Masonry Walls.** Install furring strips of adequate thickness to accept full length of nails and spaced at 406 mm on center.

**Over steel studs.** Minimum 20-gauge steel, 92 mm C-studs, size as indicated on drawings or as required by limiting span. Use 41 mm long, #8-18 x 9.50 mm HD self-tapping, corrosion-resistant ribbed bugle head screws. Attach panel at each stud insuring that at least three (3) screw threads penetrate the studs.

After installation, seal all joints. Seal around all penetrations.

For finish painting, follow manufacturer's recommendation timeline for painting primed and unprimed products. Paint all exposed cut edges.

**g. Gypsum Board**

Installation requirements shall conform to the applicable requirements of Item 1041, Gypsum Board.

**h. Aluminum Metal Cladding**

Installation requirements shall conform to the applicable requirements of Item 1039, Aluminum Cladding.

**i. Prepainted Metal Panel**

It shall comply with the applicable requirements of Item 1014, Prepainted Metal Sheets.

**j. Moulding**

Moulding color finishes shall match the wall or the surface where it will be installed. Cutting details of molding and its installation shall be in accordance with the manufacturer's instructions and detailed drawings approved by the Engineer.

**k. Modular Partition**

Installation requirements shall be in accordance with the manufacturer's instructions and detailed drawings approved by the Engineer.

**D. Method Of Measurement**

The quantity to be paid for will be measured as per individual item detailed in Section 1003.5, Basis of Payment for the complete Carpentry and Joinery as furnished on site and in accordance with these design standard, specifications and as accepted by the Engineer.

**E. Basis Of Payment**

The Items measured and determined as provided in Subsection 1003.4, Method of Measurement shall be paid for at the unit bid price which payment constitute full compensation of materials, labor, equipment, tools and incidentals necessary to complete the work.

Payment shall be made under:

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1003 (1)a1	Ceiling, 4.5 mm, Metal Frame, Fiber Cement Board	Square Meter
1003 (1)a2	Ceiling, 4.5 mm, Wood Frame, Fiber Cement Board	Square Meter
1003 (1)b1	Ceiling, 4.5 mm, Metal Frame, Marine Plywood	Square Meter
1003 (1)b2	Ceiling, 4.5 mm, Wood Frame, Marine Plywood	Square Meter
1003 (1)c1	Ceiling, 6 mm, Metal Frame, Marine Plywood	Square Meter
1003 (1)c2	Ceiling, 6mm, Wood Frame, Marine Plywood	Square Meter
1003 (1)d1	Ceiling, 6 mm, Metal Frame, Ordinary Plywood	Square Meter

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1003 (1)d2	Ceiling, 6 mm, Wood Frame, Ordinary Plywood	Square Meter
1003 (1)e1	Ceiling, Metal Frame, Gypsum Board	Square Meter
1003 (1)e2	Ceiling, Metal Frame, Prepainted Metal Panel	Square Meter
1003 (1)e3	Ceiling, Metal Frame, Aluminum Metal Cladding	Square Meter
1003 (1)f	Ceiling, Wood Frame, Wood	Square Meter
1003 (2)a1	Wall, 4.5 mm, Metal Frame, Fiber Cement Board	Square Meter
1003 (2)a2	Wall, 4.5 mm, Wood Frame, Fiber Cement Board	Square Meter
1003 (2)b1	Wall, 6 mm, Metal Frame, Fiber Cement Board	Square Meter
1003 (2)b2	Wall, 10 mm, Metal Frame, Fiber Cement Board	Square Meter
1003 (2)b3	Wall, 12 mm, Metal Frame, Fiber Cement Board	Square Meter
1003 (2)be4	Wall, 6 mm, Wood Frame, Fiber Cement Board	Square Meter
1003 (2)c1	Wall, 4.5 mm, Metal Frame, Marine Plywood	Square Meter
1003 (2)c2	Wall, 4.5 mm, Wood Frame, Marine Plywood	Square Meter
1003 (2)d1	Wall, 6 mm, Metal Frame, Marine Plywood	Square Meter
1003 (2)d2	Wall, 6mm, Wood Frame, Marine Plywood	Square Meter
1003 (2)e1	Wall, 6 mm, Metal Frame, Ordinary Plywood	Square Meter
1003 (2)e2	Wall, 6 mm, Wood Frame, Ordinary Plywood	Square Meter
1003 (2)f	Wall, Aluminum Metal Cladding	Square Meter
1003 (2)g	Wall	Lump Sum
1003 (3)	Cabinets	Square Meter
1003 (4)	Cabinets	Each
1003 (5)	Roof Frame, Wood	Board Foot
1003 (6)	Floor Frame, Wood	Board Foot
1003 (7)	Flooring, Wood	Square Meter
1003 (8)	Flooring, Wood	Board Foot
1003 (9)	Wall Frame, Wood	Each
1003 (10)	Wall Frame, Wood	Meter

Pay Item Number	Description	Unit of Measurement
1003 (11)a1	Fascia Board, 19 mm, Fiber Cement Board	Meter
1003 (11)a2	Fascia Board, 25 mm, Lumber	Meter
1003 (12)	Fascia Board, Metal	Kilogram
1003 (13)	Phenolic Board	Each
1003 (14)	Phenolic Board	Square Meter
1003 (15)a	Moulding, Wood	Meter
1003 (15)b	Moulding, Concrete	Meter
1003 (15)c	Moulding, Precast	Meter
1003 (15)d	Moulding, PVC	Meter
1003 (15)e	Moulding, Steel	Meter
1003 (16)	Pressurized Laminated Wood Particles	Square Meter
1003 (17)	Carpentry and Joinery Works	Lump Sum
1003 (18)	Lawanit	Square Meter
1003 (19)	Wooden Post, Good Lumber	Board Foot
1003 (20)	Coco Lumber	Board Foot
1003 (21)	Moulding	Lump Sum
1003 (22)	Modular Partition	Square Meter
1003 (23)	Modular Partition	Lump Sum

### XVIII. RAILINGS

#### A. Description

This Item shall consist of furnishing, fabricating and installing the railings for buildings and other similar structures of the material or combination of materials in accordance with this Specification and in conformity with the Plans.

Railings shall be classified as concrete, wooden, masonry, stone, metal, stainless steel and glass, in accordance with the predominating material contained in each.

Railing shall not be considered a part of the structural system of the building unless it is stated in the design.

#### B. Material Requirements

##### a. Concrete

It shall conform to the applicable requirements prescribed in Section 900.2, Material Requirements of Item 900, Structural Concrete.

##### b. Forms and Falseworks

It shall conform to the applicable requirements prescribed in Subsection 903.2 Material Requirements of Item 903, Formworks and Falseworks.

##### c. Lumber, Plywood and Other Related Materials

It shall conform to the applicable requirements prescribed in Section 1003.2, Material Requirements of Item 1003, Carpentry and Joinery Works.

**d. Hardware**

This shall conform to the applicable requirements of prescribed in Section 1004.2, Material Requirements of Item 1004, Hardware.

**e. Masonry**

These shall conform to the requirements of Section 1046.2, Material Requirements of Item 1046, Masonry Works.

**f. Mortar**

Mortar shall consist of sand, cement and water conforming to the requirements of Item 900, Structural Concrete, mixed in the proportion of one (1) part cement to three (3) parts sand by volume, and sufficient water to obtain the required consistency.

**g. Reinforcing Steel**

It shall conform to the applicable requirements of Subsection 902.2.2, Material Requirements of Item 902, Reinforcing Steel.

**h. Stone**

Stones shall be clean, hard, and durable and shall be subjected for the Engineer's approval. Adobe stones shall not be used unless otherwise specified.

**i. Metal**

Steel base metal to be welded shall be open-hearth or electric furnace steel conforming to AASHTO M 183, Standard Specification for Structural Steel, unless otherwise shown on the Plans.

**j. Stainless Steel (Non-Ferrous Metal)**

It shall conform to the requirements of ASTM A276M, Standard Specification for Stainless Steel Bars and Shapes or as called for in the Plan

**k. Glass and Glazing**

It shall conform to the applicable requirements prescribed in Section 1012.2 Material Requirements of Item 1012, Glass and Glazing.

Glass shall be laminated, heat strengthened, and tempered unless otherwise indicated in the Plans. If laminated glass were called for in the Plans it shall conform to ASTM C1048, Standard Specification for Heat-Treated Flat Glass Kind HS, Kind FT Coated and Uncoated Glass and ASTM C1172, Standard Specification for Laminated Architectural Flat Glass. The minimum thickness of glass shall be 6 mm unless otherwise indicated in the Plans. If glass is intended for exterior railing in-fill panels, it shall comply with the following:

- i. Test shall be in accordance with ASTM E2353, Standard Test Methods for Performance of Glass in Permanent Glass Railing Systems, Guards and Balustrades. The said standard evaluates static strength, impact resistance, and post-break retention.
- ii. Railing systems shall be in accordance to ASME E 2358, Standard Specification for the Performance of Glass in Permanent Glass Railing Systems, Guards, and Balustrades. These systems include glazing in-fill, as well as structural glass railing types. The four (4) levels of performance are shown.



**Table 1051.1 Levels of Performance**

<b>Performance Level</b>	<b>ASTM E935 (Structural<sup>A</sup>) (Minimum)</b>	<b>ANSI Z97.1 (Safety Impact<sup>B</sup>) (Minimum)</b>
1	Concentrated load: 890 N Uniform Load: 290 N/m Infill Horizontal Load: 220N	Pass 230 J
2	Concentrated load: 890 N Uniform Load: 290 N/m Infill Horizontal Load: 220 N	Pass 542 J
3	Concentrated load: 1330 N Uniform Load: 730 N/m Infill Horizontal Load: 220N	Pass 542 J
4	Concentrated load: 1620 N Uniform Load: 880 N/m Infill Horizontal Load:220 N	Pass 542 J

*Note: <sup>A</sup>Tests performed as outlined in ASTM E935, Standard Test Methods for Performance of Permanent Metal Railing Systems and Rails for Buildings.*

*<sup>B</sup>Tests performed as described in ANSI Z97.1 2015, For safety glazing materials used in buildings – safety performance specifications and method test.*

**l. Aluminum**

It shall conform to the requirements of ASTM B221, Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

**m. Painting, Varnishing and Other Related Works**

These shall conform to the applicable requirements prescribed in Section 1032.2, Material Requirements of Item 1032, Painting, Varnishing and Other Related Works.

**C. Construction Requirements**

**a. General**

Railings shall be constructed in accordance with the Plans and shall not reflect any unevenness in the structure/building. All railing posts shall be set plumb unless otherwise indicated on the Plans.

**b. Concrete Railing**

Concrete railing shall be constructed in accordance with the requirements of Subsection 900.3 Construction Requirements of Item 900, Structural Concrete.

**i. Concrete Railing Cast in Place**

Forms shall be secured to be smooth and tight fitting which can be rigidly held in line and grade and removed without damage to the casted concrete structure.

Forms shall either be of single width boards or shall be lined with suitable material to have a smooth surface which shall meet the approval of the Engineer or as shown in the Plans.

All moldings, panel work and bevel strips shall be constructed according to the detailed Plans with mitered joints. All corners in the finished work shall be true, sharp and clean cut, and shall be free from cracks, spalls, honeycombs and other defects.

**ii. Precast Railings**

Moist tamped mortar precast members shall be removed from the molds as soon as it is practicable and shall be kept damp for a period of at least ten (10) days. Any member that shows cracking of soft corners of surfaces shall be rejected.

**iii. Wooden Railing**

The construction requirements shall be in conformance, whenever applicable, with Subsection 1003.3 Construction Requirements of Item 1003, Carpentry and Joinery Works.

**iv. Masonry Railing**

The construction requirements shall be in conformance, whenever applicable, with Subsection 1046.3 Construction Requirements of Item 1046, Masonry Works

**v. Stone Railing**

The maximum projection of stones beyond the pitch lines and shall not be more than 50 mm.

**vi. Metal Railing**

The metal railing shall be fabricated in accordance with the dimensions shown on the approved Plans. In case of welded railings, all exposed joints shall be finished by grinding or filing after welding to give a neat appearance. Welding may be substituted for rivets or bolts with the approval of the Engineer

**vii. Stainless Steel Railing**

The metal railing shall be fabricated in accordance with the dimensions shown on the Plans. During installation, stainless steel railing shall be free from rust and surface blemish. It shall be rust free until ten (10) years after completion.

**viii. Glass Railing**

The construction requirements shall be in conformance, whenever applicable, with Section 1012.3 Construction Requirements of Item 1012, Glass and Glazing.

**D. Method Of Measurement**

The quantity to be paid for shall be the number of meters of specified railing materials and sizes or by lump sum for actually completed and accepted measured from center to center of end posts as shown on the Plans or as directed by the Engineer.

**E. Basis Of Payment**

The accepted quality, measured as prescribed in Section 1051.4, Method of Measurement shall be paid for at the Contract Unit Price for Railing, which price and payment shall be full compensation for furnishing and placing all materials including all labor, equipment, tools and incidentals necessary to complete this item.

Payment shall be made under:

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1051 (1)a	Railing	Lump Sum
1051 (1)b	Railing	Meter
1051 (2)a	Concrete Railing, Standard	Meter
1051 (2)b	Concrete Railing, Baluster	Meter
1051 (2)c	Concrete Railing, Parapet	Meter
1051 (3)	Wooden Railing	Meter
1051 (4)	Stone and Brick Railing	Meter
1051 (5)	Metal Railing	Meter
1051 (6)	Stainless Steel Railing	Meter
1051 (7)	Glass Railing	Meter

#### **XIX. PAINTING, VARNISHING AND OTHER RELATED WORK**

##### **A. Description**

This Item shall consist of furnishing all paint materials, varnish and other related products, labor, tools, equipment required and undertaking the proper application of painting, varnishing and related works in accordance with the Plans and this Specification.

##### **B. Material Requirements**

###### **a. Paint Materials**

Paint material shall conform to the requirements of the following Specifications:

**Table 1032.1 Paint Material Specification Requirements**

Material	PNS Code	Description	Application
Flat Latex Paint	PNS 139	Specification for Flat Latex Paint (white and light tints for exterior and interior use)	Properly prepared plaster, masonry and primed wood and other architectural surfaces
Semi-gloss Latex Paint	PNS 463	Specification for Semi-Gloss Latex Paint (white and light tints for exterior and interior use)	Properly prepared plaster, masonry and primed wood and other architectural surfaces
Semi-gloss Enamel Paint	PNS 225	Specification for Alkyd-based Semi-Gloss Enamel Paint (white and light tints for exterior and interior use)	Properly prepared plaster, masonry and primed wood and other architectural surfaces
Enamel Paint	PNS 226	Specification for Alkyd-based Gloss Enamel Paint (white and coloured for exterior and interior use)	Wood, metal and other architectural surfaces
Alkyd-based Metal Primer	PNS 366	Specification for Alkyd-based Metal Primer	Ferrous metal
Epoxy Metal Primer	PNS 2113	Specification of Epoxy Metal Primer	Ferrous metal
Flatwall Enamel Paint	PNS 227	Specification for Alkyd-based Flat Enamel Paint (white and light tints for exterior and interior use)	Wood
Gloss Latex Paint	PNS 462	Specification for Gloss Latex Paint (white and light tints for exterior and interior use)	Masonry
Water Based	PNS 612	Specification for Water Based Gloss	Concrete, metal, wood and other paintable
Epoxy Enamel	PNS 2118	Specification for Epoxy Enamel, white and coloured	Concrete, wood, metal and other architectural surfaces
Roof paint (water-based, flat)	PNS 464	Specification for Roof paint (water-based, flat)	Paintable roofing materials
Roof paint (Portland Cement)	PNS 465	Specification for Roof paint (Portland Cement)	Paintable roofing materials

**b. Tinting Colors**

Tinting colors shall be first grade quality, pigment ground in alkyd resin that disperses and mixes easily with paint to produce the color desired. Same brand of paint and tinting color shall be used to effect good paint body.

**c. Acry-Colors**

It shall be high strength tinting colors for water-based coatings that are specially formulated from the finest blend of pigments combined with pure acrylic latex vehicle that is easy to disperse, fast drying, odorless, and gives maximum color retention.

**d. Concrete Neutralizer**

Concrete neutralizer shall be first grade quality concentrate diluted with clean water and applied as surface conditioner of new interior and exterior walls thus improving paint adhesion and durability.

**e. Silicon Water Repellant**

Silicon water repellant shall be transparent water shield especially formulated to repel rain and moisture on exterior masonry surfaces.

**f. Patching Compound**

Patching compound shall be fine powder type material like calciumine that can be mixed into paint that will produce a putty consistency, with oil base primers and paints to fill minor surface dents and imperfections.

**g. Varnish**

Varnish shall be a homogenous solution of resin, drying oil, drier and solvent. It shall be extremely durable clear coating, highly resistant to wear and tear without cracking, peeling, whitening, spotting, etc. with minimum loss of gloss for a maximum period of time.

**h. Lacquer**

Lacquer shall be any type of organic coating that dries rapidly and solely by evaporation of the solvent. Typical solvent are acetates, alcohols and ketones. Clear gloss lacquer shall be in accordance with the requirements of PNS 368, Specification for Clear Gloss Lacquer.

**i. Shellac**

Shellac shall be a solution of refined lac resin in denatured alcohol. It dries up by evaporation of the alcohol. The resin is generally furnished in orange and bleached grades.

**j. Sanding Sealer**

Sanding sealer shall be quick drying lacquer, formulated to provide quick dry, good holdout of succeeding coats, and containing sanding agents such as zinc stearate to allow dry sanding of sealer. It shall be in accordance with the requirements of PNS 367, Specification for Lacquer Sanding Sealer.

**k. Oil Wood Stain**

Oil-based stain shall be a penetrating stain for interior doors, windows, trim and furniture. It rejuvenates and transforms interior timber. Oil-based stain penetrates

deeply and adds color without raising the grain. Oil-based stain is best used to rejuvenate old or used timber.

**l. Glazing Putty**

Glazing putty shall be alkyd-type product for filling minor surface unevenness.

**m. Natural Wood Paste Filler**

Wood paste filler shall be quality filler for filling and sealing open grain of interior wood. It shall produce a level finish for following coats of paint varnish/lacquer and other related products.

**n. Schedule**

**Exterior**

- i. Plain cement plastered finish to be painted - Three (3) coats acrylic base masonry paint
- ii. Concrete exposed aggregate and/or tool finish - One (1) coat water repellent
- iii. Ferrous metal - One (1) coat primer and two (2) coats enamel paint
- iv. Galvanized metal - One (1) coat zinc chromate primer and two (2) coats Portland cement paint
- v. Wood paint finish - Three (3) coats oil based paint
- vi. Wood varnished finish - Varnish water repellent

**Interior**

- i. Plain cement plastered finish to be painted - Two (2) coats acrylic base masonry paint
- ii. Concrete exposed aggregate and/ or tool finish - Clean surface
- iii. Ferrous metal - One (1) coat primer and two (2) coats enamel paint
- iv. Woodwork sea-mist - Three (3) coats of three (3) parts thinner and one (1) part lacquer
- v. Woodwork varnish - - First coat of one (1) part sanding sealer to one (1) part solvent Second coat of two-third (2/3) sanding sealer to one-third (1/3) solvent
- vi. Woodwork painted finish - Three (3) coats oil base paint
- vii. Ceiling boards textured finish - One (1) coat oil based paint, allow to dry then patch surfaces unevenness and apply textured paint coat

**o. Containers and Markings**

It shall be in accordance with the requirements of PNS 140, General Requirements for Packaging, Packing and Marking of Paints and Other Protective Coatings.

All paints, varnishes, and other related products shall be shipped in strong, substantial containers marked in prints distinctive color of the label or in letters clearly visible to the naked eye with the following information:

- i. Type of Paint
- ii. Brand or Trademark
- iii. Name and address of manufacturer
- iv. Net Volume and/or mass in metric units
- v. Directions for use
- vi. Safety precautions

- vii. Batch or lot number any package or container not so marked will not be accepted for use under this Specification.

**C. Construction Requirements**

Prior to commencement of the painting, varnishing and related work, the surfaces to be applied shall be examined in order not to jeopardize the quality and appearances of the painting, varnishing and related works.

**a. Surface Preparation**

All surfaces shall be in proper condition to receive the finish. Woodworks shall be hand-sanded smooth and dusted clean. All knot-holes pitch pockets or sappy portions shall be sealed with natural wood filler. Nail holes, cracks or defects shall be carefully puttied after the first coat, matching the color of paint.

Interior woodworks shall be sandpapered between coats. Cracks, holes of imperfections in plaster shall be filled with patching compound and smoothed off to match adjoining surfaces.

Concrete and masonry surfaces shall be coated with concrete neutralizer and allowed to dry before any painting primer coat is applied. When surface is dried, apply the first coating. Hairline cracks and unevenness shall be patched and sealed with approved putty or patching compound. After all defects are corrected apply the finish coats specified on the Plans (color scheme approved).

Metal shall be clean, dry and free from mill scale and rust. Remove all grease and oil from surfaces. Wash, unprimed galvanized metal with etching solution and allow it to dry. Where required to prime coat surface with Red Lead Primer same shall be approved by the Engineer.

In addition, the following shall be undertaken prior to painting, varnishing and other related works:

- i. Voids, cracks, nick, and other wood imperfections will be repaired with proper patching material and finished flushed with surrounding surfaces.
- ii. Marred or damaged shop coats on metal shall be spot primed with appropriate metal primer.
- iii. Painting and varnishing works shall not be commenced when it is too hot or cold.
- iv. Allow appropriate ventilation during application and drying period.
- v. All hardware will be fitted and removed or protected prior to painting and varnishing works.

**b. Application**

Paints when applied by brush shall become non-fluid, thick enough to lay down as adequate film of wet paint. Brush marks shall be flawed out after application of paint.

Paints made for application by roller must be similar to brushing paint. It must be non-sticky when thinned to spraying viscosity so that it will break up easily into droplets.

Paint is atomized by high pressure pumping rather than broken up by the large volume of air

**c. Mixing and Thinning**

At the time of application paint shall show no sign of deterioration. Paint shall be thoroughly stirred, strained and kept at a uniform consistency during application. Paints of different manufacture shall not be mixed together. When thinning is necessary, this may be done immediately prior to application in accordance with the manufacturer's directions, but not in excess of one (1) pint of suitable thinner per gallon of the paint.

**d. Storage**

All materials to be used under this Item shall be stored in a single place to be designated by the Engineer and such place shall be kept neat and clean at all times. Necessary precaution to avoid fire must be observed by removing oily rags, waste, etc. at the end of daily work.

**e. Cleaning**

All cloths and cotton waste which constitute fire hazards shall be placed in metal containers or destroyed at the end of daily works. Upon completion of the work, all staging, scaffolding and paint containers shall be removed. Paint drips, oil, or stains on adjacent surfaces shall be removed. Paint drips, oil, or stains on adjacent surfaces shall be removed and the entire job left clean and acceptable to the Engineer.

**f. Workmanship in General**

- i. All paints shall be evenly applied. Coats shall be of proper consistency and well brushed out so as to show a minimum of brush marks.
- ii. All coats shall be thoroughly dry before the succeeding coat is applied.
- iii. Where surfaces are not fully covered or cannot be satisfactorily finished in the number of coats specified, such preparatory coats and subsequent coats as may be required shall be applied to attain the desired evenness of surface without extra cost to the Owner. 4. Where surface is not in proper condition to receive the coat the Engineer shall be notified immediately. Work on the questioned portion(s) shall not start until clearance be proceed is ordered by the Engineer. 5. Hardware, lighting fixture and other similar items shall be removed or protected during the painting varnishing and related work operations and re-installed after completion of the work.

**g. Procedure for Sea-Mist Finish**

- i. Depress wood grain by steel brush and sand surface lightly.
- ii. Apply sanding sealer.
- iii. Apply two (2) coats of industrial lacquer paint.
- iv. Spray last coat of industrial lacquer paint mixed with sanding sealer.
- v. Apply wood paste filler thinned with turpentine or paint thinner into the wood surface.
- vi. Wipe off wood paste filler immediately.
- vii. Spray flat or gloss lacquer whichever is specified.

**h. Procedure for Varnish Finish**

- i. Sand surface thoroughly.
- ii. Apply putty on all cracks and other wood imperfections with wood paste filler.
- iii. Apply oil stain.
- iv. Apply lacquer sanding sealer. 375
- v. Sand surface along the grain.



- vi. Spray three (3) coats of clear dead flat lacquer.
- vii. Polish surface coated using cloth pad.
- viii. Spray gloss lacquer or flat lacquer whichever is desired or specified.

**i. Procedure for Ducco Finish**

- i. Sand surface thoroughly
- ii. Apply primer surface white or gray by brush or spray.
- iii. Apply lacquer spot putty in thin coat. Allow each coat to become thoroughly dry before applying next coat.
- iv. Apply primer surfaces and then allow to dry in 2 h before applying the next coat.
- v. Apply a coat of flat tone semi-gloss enamel as per color scheme submitted and approved by the Engineer

**D. Method Of Measurement**

The areas of concrete, wood and metal surfaces applied with varnish, paint and other related coating materials shall be measured in square meters as desired and accepted to the satisfaction of the Engineer.

**E. Basis Of Payment**

The accepted work shall be paid at the unit bid price, which price and payment constitute full compensation for furnishing and proper application of all materials, labor, equipment, tools and other incidental necessary to complete this Item.

Payment shall be made under:

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1032 (1)a	Painting Works, Masonry/Concrete	Square Meter
1032 (1)b	Painting Works, Wood	Square Meter
1032 (1)c	Painting Works, Steel	Square Meter
1032 (2)	Varnishing	Square Meter
1032 (3)	Sea-mist Finish	Square Meter
1032 (4)	Ducco Finish	Square Meter
1032 (5)	Texture Finish	Square Meter

**XX. PLUMBING**

**A. Description**

This Item shall consist of furnishing all materials, tools, equipment and fixtures required as shown on the Plans for the satisfactory performance of the entire plumbing and fire protection system including installation in accordance with the latest edition of the Revised National Plumbing Code, Uniform Plumbing Code of the Philippines, The Fire Code of the Philippines, The National Building Code, and this Specification.

**B. Material Requirements**

All piping materials, fixtures and appliances fitting accessories whether specifically mentioned or not but necessary to complete this Item shall be furnished and installed.

**a. Cast Iron Soil Pipes and Fittings**

- i. Pipes and fitting materials shall comply with the Specification requirements, whenever applicable, defined in ASTM A74, Standard Specification for Cast Iron Soil Pipe and Fittings. The material description and standards of manufacture are herein described.
  1. Cast Iron – the casting shall be made of gray iron which shall be sound, free from cracks, sand holes and blow holes. They shall be uniformly low hardness that permits drilling and cutting by ordinary methods. Pipes and fittings shall be true to pattern and of compact closed grained structure.
  2. Quality of Iron – the iron shall be made by the cupola, air furnace, electric furnace or other processes which shall be checked by regular chemical and physical control test. The resultant shall be gray iron of good quality.
  3. Manufacture – the pipes shall be made with hub and spigot ends or hub ends only. All hubs for pipes and fittings shall be provided with held lead grooves and all spigot ends shall be made with beads or plain if machine cast centrifugally. Plugs shall be wrought or cast, machined to the dimensions required and shall be free from defects.
  4. Freedom from Defects – pipes and fittings shall be true, smooth and cylindrical, their inner and outer surfaces being as nearly concentric as practicable. They shall be in all aspects, sound and good casting free from laps, pin holes or other imperfections and shall be neatly dressed and carefully fettled. The ends shall be finished reasonably square to their axes.
- ii. Each cleanout shall be installed so that it opens to allow cleaning in the direction of flow of the soil or waste or at right angles thereto and, except in the case of wye branch and end-of-line cleanouts, shall be installed vertically above the flow line of the pipe. Clean-outs shall be made of heavy cast brass ferrule with counter sunk screw cover same diameter as the pipe except that they shall not be larger than 100 mm diameter. Cleanouts installed under concrete or asphalt paving shall be made accessible by yard boxes or by extending flush with paving with approved materials and shall be adequately protected.
- iii. Caulking lead shall be of molten type peg lead conforming to specification requirements defined in ASTM B29, Standard Specification for Refined Lead.
- iv. Oakum shall be twisted or braided hemp or abaca fibers slightly impregnated with oil.

**b. Water Supply Pipes and Fittings**

- i. Pipes shall be galvanized iron pipe schedule 40 conforming to specification requirements defined in ASTM A53M, Standard Specification for Pipe, Steel, Black and Hot Dipped, Zinc-Coated, Welded and Seamless with threaded connection. Under roads where necessary shall suitably protected as shown on the Plans.

Fittings shall be malleable iron Type II, galvanized iron conforming to specification requirements defined in ASTM A338, Standard Specification for Malleable Iron Flanges, Pipe Fittings, and Valve Parts for Railroad, Marine, and Other Heavy Duty Service at Temperatures up to 345°C.

Water pipe and fittings with a lead content which exceeds 8% shall be prohibited in piping systems used to convey potable water.

Where required for large diameter pipes (315 mm up to 800 mm) with elastomeric rubber sealed ring, the Oriented Polyvinyl Chloride (PVC-O) Class 500 shall be in accordance with the applicable requirements defined in ISO 16422:2014, Pipes and Joints Made of Oriented Unplasticized Polyvinyl Chloride (PVC-O) for the Conveyance of Water under Pressure or ISO 1452:2009, Plastics Piping Systems for Water Supply and for Buried and Above-Ground Drainage and Sewerage Under Pressure - Unplasticized Poly(Vinyl Chloride) (PVC-U).

**ii. Valves**

Valves for water supply shall be bronze body with threaded ends rated 21 kg/cm<sup>2</sup>. All valves shall be gate valves unless otherwise specified. Gate valves shall have solid wedge body and discs conforming to specification requirements defined in ASTM B62, Standard Specification for Composition Bronze or Dounce Metal Castings. Globe valves shall have plug type discs with ferrule threaded ends and bronze body.

Valves up to and including 51 mm in size shall be brass or other approved materials. Sizes exceeding 51 mm shall be permitted to have cast-iron or brass bodies.

**iii. Water Meter**

Water meter when required to be furnished by the Contractor shall be of the type tested and approved by Metropolitan Waterworks and Sewerage System (MWSS) or Local Water Utilities Authority (LWUA) or any agency/ (ies) accredited by both.

**c. Approved Alternate Pipes and Fittings**

Pipes and fittings for sanitary and potable water lines as approved alternate shall be Unplasticized Polyvinyl Chloride Pipes and Fittings (uPVC).

Pipes and fittings shall be made of materials in its natural state conforming to specification requirements defined in ASTM D2241, Standard Specification for Polyvinyl Chloride (PVC) Pressure-Rated Pipe (SDR Series) and PNS 65: 1993, Unplasticized Polyvinyl Chloride (uPVC) Pipes for Potable Water Supply. Fittings shall be molded type and designed for solvent cement joint connection for water lines and rubber O-ring seal joint for sanitary lines.

All materials shall bear Philippine Standards (PS) mark for locally manufactured and Import Commodity Clearance (ICC) marks duly issued by Bureau of Philippine Standards (BPS) for imported materials.

**i. Unplasticized Polyvinyl Chloride (uPVC) – Potable Water**

1. Pipes and fittings for water lines and pressure lines shall conform to PNS 65: 1993: - Unplasticized Polyvinyl Chloride (uPVC) Pipes for Potable Water Supply.
2. Pipes and fittings shall be made of materials in its natural state with a medium K-Value, K65 grade resin by mass conforming to specification requirements defined in ASTM D2241, Standard Specification for Polyvinyl Chloride (PVC) Pressure-Rated Pipe (SDR Series).
3. Maximum levels of toxic substances shall conform to Table 3 of PNS 65: - Unplasticized Polyvinyl Chloride (uPVC) Pipes for Potable Water Supply.
4. Pipes and fittings for water lines, sizes 20 mm to 63 mm shall be designed for solvent cement jointing connection conforming to specification requirements defined in ASTM D2564, Standard Specification for Solvent Cements for Polyvinyl Chloride (PVC) Plastic Piping Systems.
5. Pipes and fittings for pressure lines, sizes 63 mm and larger shall be designed for manually-installed or machine-installed fixed seal gasket type jointing connection. Gaskets is to be made of Ethylene Propylene Diene Monomer (EPDM) rubber homogeneously bonded to stiff polypropylene (PP) ring or metal reinforced embedded in EPDM rubber gasket.

**ii. Unplasticized Polyvinyl Chloride – Non-Potable Water (Sanitary and Sewer Line)**

1. Pipes and fittings for sanitary lines shall conform to PNS 1950, Plastic piping systems for soil and waste discharge (Low & High temp.) inside buildings – Unplasticized Polyvinyl Chloride (PVC-U), conforming to specification requirements defined in ASTM D2729, Standard Specification for Polyvinyl Chloride (PVC) Sewer Pipe and Fittings for pipes, and ASTM D3311, Standard Specification for Drain, Waste, and Vent (DWV) Plastic Fittings Patterns for fittings.
2. Pipes and fittings for sewer lines shall conform to Standard Dimension Ratio (SDR) 34 conforming to specification requirements defined in ISO 4435, Plastics Piping Systems for Non-Pressure Underground Drainage and Sewerage – Unplasticized Polyvinyl Chloride (uPVC).
3. Pipes and fittings shall be made of materials in its natural state with a medium K-Value, K65 grade resin by mass.
4. Pipes and fittings for sanitary and sewer lines, sizes 57 mm and larger shall be designed for solvent cement jointing connection conforming to specification requirements defined in ASTM D2564, Standard Specification for Solvent Cements for Polyvinyl Chloride (PVC) Plastic Piping Systems and/or machine-installed seal gasket type jointing connection. Gaskets is to be made of Engineered Natural Rubber homogeneously bonded to stiff polypropylene (PP) ring or metal reinforced NBR (Nitrile Butadiene Rubber).

**iii. Chlorinated Polyvinyl Chloride (cPVC)**

Pipes and fittings for hot and cold water line shall be designed conforming to specification requirements defined in ASTM 2846 (CTS) SDR 11, Standard Specification for Chlorinated Polyvinyl Chloride (cPVC) Plastic Hot and

ColdWater Distribution Systems, with the use of one-step cPVC solvent cement in jointing method.

Pipes and fittings shall be Heavy Metal-Free (HMF) as validated through Inductively Coupled Plasma Optical Emission Spectrometry (ICPOES) method.

**iv. High-Density Polyethylene (HDPE) Pipe**

Pipes and fittings shall be made of materials in its natural state conforming to specification requirements defined in PNS-ISO 4427, Polyethylene (PE) Pipes and Fittings for Water Supply.

**v. Polypropylene Random/ Copolymer (PPR/PPR-C)**

Pipes and fittings for hot and cold water line shall be designed conforming to specification requirements defined in DIN 8077- Polypropylene (PP) Pipes- PPH, PP-B, PP-R, PP-RCT- Dimensions and DIN 8078 - Polypropylene (PP) PipesPP-H, PP-B, PP-R, PP-RCT – General Quality Requirements and Testing for pipes and DIN 19560/16962 – Pipes and Fittings made of Polypropylene (PP) 216 for hot water resistant waste and soil discharge systems inside buildings/Pipe Joint assemblies and fittings for types 1 and 2 polypropylene (PP) pressure pipes; tees and branches produced by segment inserts and necking for butt welding; dimensions for fittings or ISO 15874- Plastic Piping Systems for Hot and Cold Water Installations- Polypropylene (PP).

- vi.** Ductile Iron shall be designed conforming to specification requirements defined in ASTM A536:2014 Standard Specification for Ductile Iron Castings, ASTM A746, Standard Specification for Ductile Iron Gravity Sewer Pipe and ASTM A377, Standard Index of Specifications for Ductile-Iron Pressure Pipe.

**d. Septic Tank**

The septic tank shall be provided as shown on the Plans including all pipe vents and fittings. The various construction materials such as concrete or masonry work shall conform to the corresponding Items of this Specifications. Inlet and outlet pipes shall conform to the latest edition of the Revised National Plumbing Code and Uniform Plumbing Code of the Philippines.

**e. Plumbing Fixtures and Fittings**

All fittings and trimmings for fixtures shall be chromium-plated and polished brass unless otherwise approved. Exposed traps and supply pipes for fixtures shall be connected to the roughing in, piping system at the wall unless otherwise indicated on the Plans. Built-in fixtures shall be watertight with provision of water supply and drainage outlet, fittings and trap seal. Unless otherwise specified, all plumbing fixtures shall be made of vitreous china complete with fittings.

- 1.** Water closet shall be vitreous china, free standing toilet combination, round front bottom outlet siphonic washdown bowl with extended rear self and closed coupled tank with cover complete with fittings and mounting accessories. Model make and color shall be submitted for approval prior to delivery at jobsite by the Engineer or unless otherwise specified on the Plans.
- 2.** Plastic toilet bowl shall be a high quality polypropylene virgin material composition, complete with integrated parts and other accessories or unless otherwise specified on the Plans.

3. Lavatory shall be vitreous china, wall hung with rear overflow and cast-in soap dishes, pocket hanger with integral china brackets, complete with twin faucets, supply pipes, P-trap and mounting accessories. Where indicated on the Plans, to be counter top model make and color shall be approved by the Engineer.
4. Urinal shall be china vitreous, wall hung wash-out urinal with extended shields and integral flush spreader, concealed wall-hanger pockets, 19 mm top spud complete with fitting and mounting accessories. Model make and color shall be approved by the Engineer.

**i. Prohibited Fixtures**

Water closets having an invisible seal or an unventilated space or having walls which are not thoroughly washed at each discharge shall be prohibited. Any water closet that might permit siphonage of the contents of the bowl back into the tank shall be prohibited. Drinking fountains shall not be installed in public toilet rooms.

Trough urinals and urinals with an invisible seal shall be prohibited. Non-water urinals are exception.

**f. Bathroom and Toilet Accessories**

- i. Shower head and fitting shall be movable, cone type with escutcheon arm complete with stainless steel shower valve and control lever, all exposed surface to be chromium finish.
- ii. Grab bars shall be made of tubular stainless steel pipe provided with safety grip and mounting flange.
- iii. Floor drains shall be made of stainless steel beehive type, measuring 100 mm by 100 mm, and provided with detachable stainless strainer, expanded metal lath type.
- iv. Toilet paper holder shall be vitreous china wall mounted. Color shall reconcile with the adjacent fixture and facing tiles.
- v. Soap holder shall be vitreous china wall mounted. Color shall reconcile with the adjacent tile works.
- vi. Faucet(s) shall be made of stainless steel for interior use.
- vii. Hose-bib(s) shall be made of bronze cast finish.

**g. Special Plumbing Fixtures**

- i. Kitchen sink shall be made of stainless steel self-rimming, single compartment complete with supply fittings, strainer traps, dual control lever and other accessories or plastic made of a high quality polypropylene virgin material composition, with stainless steel strainer, lock-nut, rubber gasket and flexible connector unless otherwise specified on the Plans.
- ii. Laboratory sink shall be made of cast iron metal with white porcelain finish with single compartment, flat rim ledge, 762 mm x 533 mm complete with supply fittings, strainer, trap and other accessories.
- iii. Scrub-up sink shall be made of cast iron metal with white porcelain finish measuring 610 mm x 610 mm complete with supply fittings, strainer, trap and wall mounting accessories.

- iv. X-ray developing tank shall be made of cast iron white porcelain finish with three (3) compartment x-ray processing, drain plug, open standing drain, 19 mm IPS inlet spud complete with stand and mounting accessories.
- v. Squat bowl(s) shall vitreous china, wash down squat bowl with integral foot treads, pail flush type or plastic made of a high quality polypropylene virgin material composition, complete with P-Trap fitting and its rubber gasket. Color, make and type to be approved by the Engineer.
- vi. Grease traps shall be made of cast bronze with detachable cover and mounting accessories.

**h. Roof Drains, Downspout, Overflow Pipe and Steel Grating**

The Contractor shall provide, fit and/or install necessary drains with strainers, where shown on the Plans. Each drain with strainer shall fit the size of the corresponding downspout (or roof leader) over which it is to be installed and in conformity with the following schedule:

- i. Scupper drains (for balconies, parapet) shall be made of bronze base with flashing. Flange threaded outlet and convex with integral flashing clamp bolted to flange.
- ii. Roof drains shall be made of bronze base semi-dome with large free area, flashing clamp and integral gravel stopper. To be used at roof decks, canopies, gutters, and elsewhere indicated on the Plans.
- iii. Downspouts when encased in concrete, unless otherwise shown on the Plans shall be polyvinyl chloride (PVC). Whether indicated or specified to be cast iron or galvanized iron the same shall meet the specification requirement as herein described.
- iv. Overflow pipes shall be made of galvanized iron pipe measuring at least 13 mm diameter and spaced 200 mm on center.
- v. Steel grating shall be made of wrought iron metals of design on shop drawings approved and surfaces to be located with shop finish.

**i. Fire Protection System**

Firestop materials shall be installed in accordance with Uniform Plumbing Code of the Philippines, the National Building Code of the Philippines, Fire Code of the Philippines and the manufacturer's instructions.

- i. Fire hose cabinets shall be locally available consisting of 38 mm diameter valve hose rack with nipple 30 mm rubber lined hose cable with standing pressure of 4,268 kg/cm<sup>2</sup>, nozzle 38 mm diameter brass, chromium plated. Wet standpipes shall be located so that all portions of the buildings are within 6 m of a nozzle attached to 22 m of hose.
- ii. Fire standpipe system shall consist of risers and hose valves. Pipe shall be extra strong black iron. Valves to be high grade cast bronze mounted withstanding pressure of 79.40 kg/cm<sup>2</sup>, working pressure as indicated on the Plans.
- iii. Fire extinguisher shall be portable, suitable for Class A, B, C fires, mounted inside cabinet. Cabinet shall be full flush mounting door with aluminum trim for glass plate, frame and box shall be made of gauge 14 galvanized iron sheet with white interior and red exterior baked enamel finish over primer. Cabinet to be wall mounted and size to be able to accommodate the defined components.

- iv. Yard hydrant where shown on the Plans shall match the integrated Fire Department requirements. Outlet shall be single 63 mm diameter gate valves with chain connected caps.
- v. Pipes and fittings for fire sprinkler piping system as approved alternate shall be made out of high grade Chlorinated Polyvinyl Chloride (cPVC) materials conforming to specification requirements defined in ASTM F442 for pipes and ASTM F437, F438, F439 or F1970 for fittings.
- vi. For Steel pipe and fittings shall conforming to specification requirements defined in ASTM A53 – Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless, ASTM A135 – Standard Specification for Electric-Resistance-Welded Steel Pipe and ASTM A795 – Standard Specification for Black and Hot-Dipped Zinc-Coated (Galvanized) Welded and Seamless Steel Pipe for Fire Protection Use.
- vii. Fire pumps where shown on the approved Plans shall conform to the Integrated Fire Department requirements, wherein the Fire Pump Motor shall be electric-driven and the overall system shall include an integrated Jockey Pump, Controller, and all the necessary accessories.

**j. Built-in Appliances**

Built-in appliances such as urinal trough, lavatory and slope sink shall be made as indicated on the Plans, exposed surfaces to be tile wainscoting complete with fitting accessories required as practiced in this specialty trade.

**C. Construction Requirements**

The Contractor before any installation work is started shall carefully examine the Plans and shall investigate actual structural and finishing work condition affecting all his work. Where actual condition necessitates a rearrangement of the approved pipe layout, the Contractor shall prepare Plan(s) of the proposed pipe layout for approval by the Engineer.

For approved alternate pipes and fittings, installation work shall conform to the approved Plans or manufacturer's recommendation.

**a. Installation of Soil, Waste, Drain and Vent Pipes**

- i. All soil and drainage pipes shall be pitch 6 mm per 300 mm but in no case flatter than 3 mm per 300 mm.
- ii. Horizontal lines shall be supported by well secured length heavy strap hangers. Vertical lines shall be secured strongly by hooks to the building frame and a suitable brackets or chairs shall be provided at the floor from which they start.
- iii. All main vertical soil and waste stacks shall be extended full size to and above the roof line to act as vents, except otherwise indicated on the Plans.
- iv. Vent pipes in roof spaces shall be run as close as possible to underside of roof with horizontal piping pitched down to stacks without forming traps. Vertical vent pipes may be connected into one main vent riser above the highest vented fixtures.
- v. Where an end or circuit vent pipe from any fixtures is connected to a vent line serving other fixtures, the connections shall be at least 1.20 m above the floor on which the fixtures are located.
- vi. Horizontal waste line receiving the discharge from two or more fixtures shall be provided with end vents unless separate venting of fixtures is noted on the Plans.



- vii. All changes in pipe sizes on soil and waste lines shall be made with reducing fittings or recessed reducers. All changes in directions shall be made by appropriate use of 45 degrees wyes, half wyes, long sweep quarter bends or elbows may be used in soil and waste lines where the change in direction of flow is from the horizontal to the vertical and on the discharge from waste closets. Where it becomes necessary to use short radius fittings in other locations the approval of the Engineer shall be obtained prior to installation of the same.
- viii. Cleanouts at the bottom of each soil stack, waste stack, interior downspout and where else indicated shall be the same size as the pipe up to and including 102 mm, 152 mm, for larger pipes.
- ix. Each fixtures and place of equipment requiring connection to the drainage system except fixtures with continuous waste shall be equipped with a trap. Each trap shall be placed as near to the fixture as possible. Traps installed on threaded pipe shall be recessed drainage pattern.
- x. Overhead horizontal runs of pipes shall be hung with adjustable wrought iron on pipe hanger spaced not over 3.04 m apart except hub and spigot soil pipe which shall have hanger spaced not over 1.50 m apart and located near a hub.

**b. Water Pipes, Fittings and Connections.**

All water piping inside the building and underground, 100 mm diameter and smaller shall be galvanized iron threaded pipe with malleable iron fittings, PVCU, HDPE, PPR and ductile iron.

- i. The water piping shall be extended to all fixtures, outlets, and equipment from the gate valves installed in the branch near the riser.
- ii. The cold water system shall be installed with a fall towards a main shutoff valve and drain. Ends of pipes and outlets shall be capped or plugged and left ready for future connections.
- iii. Mains and Branches
  - 1. All pipes shall be cut accurately to measurements and shall be worked into place without springing or forcing. Care shall be taken so as not to weaken the structural portions of the building.
  - 2. All piping above the ground shall be run parallel with the lines of the building unless otherwise indicated on the Plans.
  - 3. All service pipes, valves and fittings shall be kept at sufficient distance from other work to permit finished covering not less than 12.5 mm from such work or from finished covering on the different service.
  - 4. No water piping shall be buried in floors, unless specifically indicated on the plans and approved by the Engineer.
  - 5. Changes in pipes shall be made with reducing fittings.
- iv. Drain Cocks Pipe drain indicated on the drawings shall consist of 12 mm globe valve with renewable disc and installed at low points on the cold water piping so that all piping shall slope 100 mm in 30.5 m.
- v. Threaded Pipe Joints All pipes shall be reamed before threading. All screw joints shall be made with graphite and oil or with an approved graphite compound applied to make threads only. Threads shall be full cut and not more than three (3) threads on the pipe shall remain exposed.

- vi. Expansion and Contraction Pipes Accessible contraction-expansion joints shall be made whenever necessary. Horizontal runs of pipe over 15 m in length shall be anchored to the wall to the supporting structure about midway on the run to force expansion and contraction equally toward the ends or as shown on the Plans.
- vii. Pipe Standpipe System Fire standpipe system shall consist of risers and valve. Pipe shall be extra strong black iron. Valves to be underwriter's approval high grade cast bronze mounted.
- viii. Valves and Hose Bibs
  - 1. Valves shall be provided on all supplied fixture as herein specified.
  - 2. The cold water connections to the domestic hot water heater shall be provided with gate valves and the return circulation connection shall have a gate and a check valve.
  - 3. All connection to domestic hot water heaters shall be equipped with unions between valve and tanks.
  - 4. Valve shall not be installed with its stem below the horizontal. All valves shall be gate valves unless otherwise indicated on the Plans.
  - 5. Valves up to and including 50 mm diameter shall be threaded ends, rough bodies and finished trimmings, except those on chromium plated brass pipe.
  - 6. Valves 63 mm in diameter and larger shall have iron bodies, brass mounted and shall have either screws or flange ends.
  - 7. Hose bibs shall be made of brass with 12.5 inlet threads, hexagon shoulders and 19 mm male.

**c. Fixtures, Equipment and Fastenings**

All fixtures and equipment shall be supported and fastened in a safe and satisfactory workmanship as practiced.

All fixtures, where required to be wall mounted on concrete or concrete hollow block wall, fasten with brass expansion bolts. Expansion bolts shall be 6 mm diameter with 20 mm threads to 25 mm into solid concrete, fitted with loose tubing or sleeves of proper length to acquire extreme rigidity.

Inserts shall be securely anchored and properly flushed into the walls. Inserts shall be concealed and rigid.

Bolts and nuts shall be horizontal and exposed. It shall be provided with washers and chromium plate finish.

**d. Pipe Hangers, Inserts and Supports**

- i. Pipe hangers shall be wrought iron or malleable iron pipe spaced not more than 3 m apart for horizontal runs or pipe, except hub and spigot soil pipe which shall have hanger spaced not over 1.50 m apart located near the hub.
- ii. Chains, straps perforated turn-bucklers or other approved means of adjustment except the turn-buckles may be omitted for hangers on soil or

waste lines or individual toilet rooms to maintain stacks when spaced does not permit.

- iii. Trapeze hangers may be used in lieu of separate hangers on pipe running parallel to and close to each other.
- iv. Inserts shall be cast steel and shall be of type to receive a machine bolt or nut after installation. Insert may be permitted adjustment of the bolts in one horizontal direction and shall be installed before pouring of concrete.
- v. Wrought iron clamps or collars to support vertical runs of pipe shall be spaced not more than 6 mm apart for as indicated on the Plans.

**e. Plates and Flashing**

- i. Plates to cover exposed pipes passing through floor finished walls or ceiling shall be fitted with chromium plated cast brass plates or chromium plated cast iron or steel plates on ferrous pipes.
- ii. Plates shall be large enough to cover and close the hole around the area where pipes pass. It shall be properly installed to insure permanence.
- iii. Roof areas penetrated by vent pipes shall be rendered watertight by lead sheet flashing and counter flashing. It shall extend at least 150 mm above the pipe and 300 mm along the roof.

**f. Protection and Cleaning**

- i. During installation of fixtures and accessories and until final acceptance, protect items with strippable plastic or other approved means to maintain fixtures in perfect conditions.
- ii. All exposed metal surfaces shall be cleaned and polished upon completion.
- iii. Upon completion, thoroughly clean all fixtures and accessories to leave the work in polished condition.

**g. Inspection, Warranty Test and Disinfection**

All pipes, fittings, traps, fixtures, appurtenances and equipment of the plumbing and drainage system shall be approved by the Engineer and inspected both by the Engineer and the Contractor's duly designated representative (Licensed Master Plumber or Sanitary Engineer) to insure 224 compliance with all requirements of all Codes and Regulations referred to in this Specification.

**i. Drainage System Test**

- 1. The entire drainage and venting system shall have all necessary openings which can be plugged to permit the entire system to be filled with water to the level of the highest stack vent above the roof.
- 2. The system shall hold this water for a full 30 min during which time there shall be no drop greater than 102 mm.
- 3. Where only a portion of the system is to be tested, the test shall be conducted in the same manner as described to the entire system except that a vertical stack 3 m highest horizontal line to be tested may be installed and filled with water to maintain sufficient pressure or water pump may be used to supply the required pressure.
- 4. If and when the Engineer decides that an additional test is needed, such as an air to smoke test on the drainage system, the Contractor shall perform such test without any additional cost.

**ii. Water Test on System**

1. Upon completion of the rough-in and before connecting fixtures the entire cold water piping system shall be tested at a hydrostatic pressure  $1 \frac{1}{2}$  times the expected working pressure in the system during operation and remained tight and leak-proofed.
2. Where piping system is to be concealed the piping system shall be separately in manner similar to that described for the entire system and in presence of the Engineer or his duly designated representative.
3. The water test shall be applied to the drainage and vent systems either in its entirety or in sections. If applied to the entire system, all openings in the piping shall be tightly closed, except the highest opening, and the system filled with water to the point of overflow. If the system is tested in sections, each opening shall be tightly plugged except the highest opening of the section under test, and each section shall be filled with water, but no section shall be tested with less than a 3 m head of water. In testing successive sections at least the upper 3 m height of the preceding section previously tested shall be tested again so that no joint or pipe in the building (except the uppermost 3 m of the system) shall have been submitted to a test of not less than 3 m head of water. The water shall be kept in pipe system or in the portion under test, for at least 15 min before inspection starts. The system shall be tight at all joints.

**iii. Defective Work**

1. The entire water distribution system shall be thoroughly flushed and treated with chlorine before it is operated for public use.
2. Disinfection materials shall be liquid chlorine or hypochlorite and shall be introduced in a manner approved as practiced or approved by the Engineer into the water distribution system.
3. After a contact period of not less than 16 h, the heavenly chlorinated water shall be flushed from the system with potable water.
4. Valves for the water distribution system shall be opened and closed several times during the 16 h chlorination treatment is done.

**h. As-Built Drawings**

Upon completion of the work, the Contractor shall submit two (2) sets of prints with all as-built changes shown on the drawings in a neat workmanship manner. Such prints shall show changes or actual installation and conditions of the plumbing system in comparison with the original drawings.

**D. Method of Measurement**

The work done under this Item shall be quantified per length and/or number of units as provided in the Bill of Quantities, tested and accepted to the satisfaction of the Engineer. Plumbing Fixtures shall be measured by set, piece, square meter and/or lump sum

**E. Basis of Payment**

The quantified items, installed in place shall be the basis for payment, based from the unit bid price for which prices and payments shall constitute full compensation including labor, materials and incidentals necessary to complete this Item.

Payment shall be made:

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1002 (1)a	Galvanized Iron Pipes with Fittings, 13 mm dia.	Meter
1002 (1)b	Galvanized Iron Pipes with Fittings, 25 mm dia.	Meter
1002 (1)c	Galvanized Iron Pipes with Fittings, 32 mm dia.	Meter
1002 (1)d	Galvanized Iron Pipes with Fittings, 40 mm dia.	Meter
1002 (1)e	Galvanized Iron Pipes with Fittings, 50 mm dia.	Meter

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1002 (1)f	Galvanized Iron Pipes with Fittings, 65 mm dia.	Meter
1002 (1)g	Galvanized Iron Pipes with Fittings, 75 mm dia.	Meter
1002 (1)h	Galvanized Iron Pipes with Fittings, 100 mm dia.	Meter
1002 (1)i	Galvanized Iron Pipes with Fittings, 150 mm dia.	Meter
1002 (2)a1	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 20 mm dia., PN 10	Meter
1002 (2)a2	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 20 mm dia., PN 16	Meter
1002 (2)a3	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 20 mm dia., PN 20	Meter
1002 (2)b1	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 25 mm dia., PN 10	Meter
1002 (2)b2	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 25 mm dia., PN 16	Meter
1002 (2)b3	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 25 mm dia., PN 20	Meter
1002 (2)c1	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 32 mm dia., PN 10	Meter
1002 (2)c2	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 32 mm dia., PN 16	Meter
1002 (2)c3	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 32 mm dia., PN 20	Meter
1002 (2)d1	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 40 mm dia., PN 10	Meter
1002 (2)d2	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 40 mm dia., PN 16	Meter
1002 (2)d3	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 40 mm dia., PN 20	Meter
1002 (2)e1	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 50 mm dia., PN 10	Meter
1002 (2)e2	Polypropylene Random Copolymer (PPR-C) Pipes with Fittings, 50 mm dia., PN 16	Meter

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1002 (6)	Water Closet, Elongated, Automatic Flush Valve, Complete, Sensor Type	Set
1002 (7)a	Water Closet, Round Front, Complete, Tank Type	Set
1002 (7)b	Water Closet, Round Front, Complete, Flush Type	Set
1002 (8)	Water Closet, Round Front, Automatic Flush Valve, Complete, Sensor Type	Set
1002 (9)a	Urinal, Flush Valve, Complete, Push Button Type	Set
1002 (9)b	Urinal, Flush Valve, Complete, Lever Arm Type	Set
1002 (10)	Urinal, Automatic Flush Valve, Complete, Sensor Type	Set
1002 (11)a	Kitchen Sink, Complete, Stainless	Set
1002 (11)b	Kitchen Sink, Complete, Aluminum	Set
1002 (11)c	Kitchen Sink, Complete, Plastic	Set
1002 (12)	Scrub Up Sink, Complete	Set
1002 (13)	Slop Sink, Complete	Set
1002 (14)a	Lavatory, Wall Hung, Complete, Manually Operated	Set
1002 (14)b	Lavatory, Wall Hung, Complete, Sensor Type	Set
1002 (15)a	Lavatory, Counter Top/Under Counter, Complete, Manually Operated	Set
1002 (15)b	Lavatory, Counter Top/Under Counter, Complete, Sensor Type	Set
1002 (16)a1	Floor Drain Plates, 50 mm dia., Stainless	Set
1002 (16)a2	Floor Drain Plates, 75 mm dia., Stainless	Set
1002 (16)a3	Floor Drain Plates, 100 mm dia., Stainless	Set
1002 (16)b1	Floor Drain Plates, 50 mm dia., Brass	Set
1002 (16)b2	Floor Drain Plates, 75 mm dia., Brass	Set
1002 (16)b3	Floor Drain Plates, 100 mm dia., Brass	Set

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1002 (17)	Bidet	Piece
1002 (18)	Stainless Steel Grab Bar, 40mm dia.	Linear Meter
1002 (19)	Shower Head/Shower Valve	Set
1002 (20)	Facial Mirror	Square Meter
1002 (21)	Faucet	Piece
1002 (22)	Hose Bibb	Piece
1002 (23)a	Water Meter, 20 mm dia.	Piece
1002 (23)b	Water Meter, 25 mm dia.	Piece
1002 (23)c	Water Meter, 32 mm dia.	Piece
1002 (24)	Cold Water Lines	Lump Sum
1002 (25)	Hot Water Lines	Lump Sum
1002 (26)	Cistern	Lump Sum
1002 (27)	Plumbing Works	Lump Sum
1002 (28)a	Squat Bowl, Complete, Ceramic Porcelain	Set
1002 (28)b	Squat Bowl, Complete, Plastic	Set
1002 (29)	Toilet Bowl, Complete, Plastic	Set

**XXI. STORM DRAINAGE AND SEWERAGE SYSTEM**

**A. Description**

This item shall consist of furnishing all materials, equipment and labor for the complete installation of the storm drainage system which include all pipings, gutters, canals, catch basins, junction boxes, handholes, manholes and other appurtenant structures, and sewerage system which include all sanitary sewer piping and septic vault/tank where no public sewer exist, from the building to the point of discharge.

**B. Material Requirements**

**a. Storm Drainage System**

Materials for storm drainage system shall meet the requirements specified in the following Standard Specifications:



<b>Material</b>	<b>Standard</b>
Portland Cement	ASTM C150M, Standard Specification for Portland Cement
Fine and Coarse Aggregate	ASTM C33M, Standard Specification for Concrete Aggregates
Reinforcing Steel	ASTM A615M, Standard Specification for Reinforcing Steel
Non-reinforcing Concrete Pipes	AASHTO M 86/ASTM C14, Standard Specification for Nonreinforced Concrete Sewer, Storm Drain, and Culvert Pipe
Reinforced Concrete Pipes	ASTM C76/AASHTO M 170M, Standard Specification for Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe
Cast Iron Pipes (for conductors and downspouts)	ASTM A74, Standard Specification for Cast Iron Soil Pipe and Fittings
Galvanized Iron Pipes Schedule 40 (for conductors and downspouts)	ASTM A53M, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
Polyvinyl Chloride (PVC) (for conductors and downspouts)	ASTM D2729, Standard Specification for Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
	AASHTO M 278, Standard Specification for Class PS46 Poly(Vinyl Chloride) (PVC) Pipe
	AASHTO M 304, Standard Specification for Poly(Vinyl Chloride) (PVC) Profile Wall Drain Pipe and Fittings Based on Controlled Inside Diameter
High Density Polyethylene Pipes (HDPE)	PNS 1950:2003, Plastic Piping Systems for Soil and waste Discharge (low and high temperature) inside buildings - Unplasticized Polyvinyl Chloride (PVC-U)
	ASTM F714, Standard Specification for Polyethylene (PE) Plastic Pipe (DR-PR) Based on Outside Diameter
	ASTM F894, Standard Specification for Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe
	PNS ISO 4427, Polyethylene (PE) Pipes for Water Supply - Specifications

**b. Sewerage System**

Materials for sewerage system shall meet the requirements specified in the following Standard Specifications:

<b>Material</b>	<b>Standard</b>
Cast Iron Pipes and Fittings	ASTM A74, Standard Specification for Cast Iron Soil Pipe and Fittings
Pig Lead (for securing and sealing joints)	ASTM B29, Standard Specification for Refined Lead
PVC Pipes and Fittings (where called in Plans)	ASTM D1784, Standard Specification for Rigid Poly(Vinyl Chloride) (PVC) Compounds and Chlorinated Poly(Vinyl Chloride) (CPVC) Compounds
	PNS 1950:2003, Plastic Piping Systems for Soil and waste Discharge (low and high temperature) inside buildings – Unplasticized Polyvinyl Chloride (PVC-U)
Solvent Cement (for Securing PVC joints)	ASTM D2564, Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
High Density Polyethylene Pipes (HDPE)	ASTM F714, Standard Specification for Polyethylene (PE) Plastic Pipe (DR-PR) Based on Outside Diameter
	ASTM F894, Standard Specification for Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe
	PNS ISO 4427, Polyethylene (PE) Pipes for Water Supply - Specifications

Where PVC pipes and fittings are used, joints shall be secured with rubber “O” ring or solvent cement, as the case may be. Oakum for joints in bell and spigot pipes shall be made from hemp fiber, braided or twisted and oil-impregnated, free from lumps, dirt and extraneous matter.

**c. Structure Materials**

All storm drainage structures such as manholes, inlets, junction boxes and catch basins shall be constructed of either brick, solid block or precast concrete.

- i. Clay Brick shall be solid, rough, sound clay brick conforming to ASTM C32, Standard Specification for Sewer and Manhole Brick (Made from Clay or Shale). The brick shall be laid with full shove joints, filling up the joints with mortar. The thickness of the joints shall not exceed 9.53 mm.
- ii. Concrete Block or brick shall be solid and conforms to ASTM C139, Standard Specification for Concrete Masonry Units for Construction of Catch Basins and Manholes as to design and manufacture. The block or brick shall be embedded in a mortar bed to form a 12.70 mm mortar joint.
- iii. Precast concrete manhole shall conform to ASTM C478, Standard Specification for Circular Precast Reinforced Concrete Manhole Sections. Fabricate precast concrete manhole to the sizes indicated on the Plans. 4. Concrete for drainage structures shall meet the applicable requirements of Item 900, Structural Concrete.

**d. Frames, Covers and Gratings**

Metal units shall conform to the Plan dimensions and to the following specification requirements for the designated materials:

Material	Standard
Gray Iron Castings	ASTM A48M/AASHTO M 105, Standard Specification for Gray Iron Castings
Carbon Steel Castings for General Application that require up to 485 MPa minimum tensile strength.	ASTM A27M/AASHTO M 103M, Standard Specification for Steel Castings, Carbon, for General Application
Hot-Dip Galvanized Coatings on Iron and Steel Products	ASTM A123M/AASHTO M 111M, Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
Reinforcing Steel	ASTM A615M, Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
	AASHTO M 31M, Standard Specification for Deformed and Plain Carbon and Low-Alloy Steel Bars for Concrete Reinforcement

Samples of the material in casting shall be taken during the casting of the units and shall be separate casting poured from the same material as the casting they represent.

Metal gratings and covers which are to rest on frames shall bear on them evenly. They shall be assembled before shipment and so marked that the same pieces may be reassembled readily in the same position when installed. Inaccuracy of bearings shall be corrected by machining, if necessary. A frame and grating or cover to be used with it shall constitute one (1) pair.

All castings shall be uniformly coated with asphalt-based emulsion meeting the requirements of ASTM D1187, Standard Specification for Asphalt – Base Emulsion for Use in Protective Coating for Metal.

**e. Trench Drains and Downspouts**

Trench drains and downspouts shall conform to the applicable requirements of ASTM A36M, Standard Specification for Carbon Structural Steel. Trench trough, overlap splice, anchors and downspout pipe shall be steel, galvanized after assembly of each trench section. Fabricate trench drain corners using mitered sections of trough, then weld. Trench drain trough and trench gate shall be as shown in the Plans.

Cast iron trench grates shall conform to ASTM A48M. Grates shall be cast iron unless indicated as cast aluminum in the Plans.

Cast aluminum trench gates shall conform to ASTM B26M, Standard Specification for Aluminum-Alloy Sand Castings.

**f. Concrete Gutters and Canals**

Concrete gutters and canals shall be constructed to the profile indicated on the Plans. Concrete materials and steel reinforcement shall comply with the applicable requirements of Item 900, Structural Concrete and Item 902, Reinforcing Steel.

Forms shall comply with the applicable requirements of Item 903, Formworks and Falseworks.

**g. Septic Tank**

- i. Materials used in constructing a septic tank shall be in accordance with the latest Unified Plumbing Code of the Philippines.
- ii. The minimum wall thickness of a steel septic tank shall be 2.77 mm and each such tank shall be protected from corrosion both externally and internally by an approved bituminous coating or by other acceptable means.
- iii. Septic tanks constructed of alternate materials shall be permitted to be approved by the Engineer in accordance with approved application standards. Wooden septic tanks shall be prohibited. Sizes, dimensions, reinforcing, structural calculations and such other pertinent data as required for septic tank shall be indicated on the Plans.

**C. Construction Requirements**

**a. Installation of Pipes**

Under no circumstances shall pipes be laid under water and when the trench condition or the weather is unsuitable for such work.

**i. Bedding**

Materials such as sand, sandy soil or any approved material shall be used to provide a firm foundation of uniform density. The bedding shall have a minimum thickness equivalent to 1/4 of the pipe's diameter.

**ii. Laying of Pipes**

Proper facilities shall be provided for lowering and placing pipes into trenches in order to preclude damage. Laying of pipes shall start upgrade with the spigot end of bell-and-spigot pipe, or the tongue end of tongue-and-groove pipe, positioned towards the direction of the flow. The pipes shall be laid in accordance with the grades and alignments shown in the Plans.

The spigots or tongues shall be adjusted in bells or grooves to provide uniform space around joints to receive mortar. Blocking or wedging between spigot and bell or between tongue and groove to attain proper spacing shall be allowed provided such blocking/wedging shall not interfere with the caulking and shall not affect the water tightness of the joint.

No building sewer or other drainage piping or part thereof, which is constructed of materials other than those approved for use under or within a building, shall be installed under or within 610 mm of any building or structure, or part thereof, not less than 305 mm below the surface of the ground. The provisions of this subsection include structures such as porches and steps, whether covered or uncovered; breezeways; roofed portecocheres; roofed patios; carports; covered walks; covered driveways; and similar structures or appurtenances.

Septic tanks shall have not less than two compartments or as shown on the Plans.

Warning tape shall be laid above main pipes. The tapes shall be flexible and subject to the Engineer's approval. Width of the tape should be at least 150 mm. The text on the tape shall be permanent ink bonded to resist prolonged chemical attack by corrosive acids and alkaline with message repeated at a

maximum interval of 2 m. The tapes shall be laid 300 mm above the pipeline. The tape shall be continuous over pipelines and at joints there should be a minimum of 1 m over lapping.

**iii. Bell and Spigot Joint for Drain Pipe**

The first pipe shall be properly bedded at the required grade. Just below the spigot of the first unit, a sufficient space shall be provided for engaging the bell end of the second pipe.

The spigot shall be carefully cleaned with a wet brush and the upper exterior portion applied with mortar to such a thickness as to bring the inner surfaces of the abutting pipes flush and even. The bell end of the second pipe shall be cleaned with a wet brush and uniformly matched with the spigot of the first pipe so that the sections are closely fitted. After the second pipe is laid, the remainder of the joint shall be fitted with mortar, and a bead shall be formed around the outside of the joints with sufficient amount of additional mortar. The inside of the joints shall be wiped and finished smooth. The mortar bead on the outside shall immediately be protected with a cover of wet burlap or wet earth for at least 3 days for curing.

**iv. Tongue and Groove Joint for Concrete Pipe**

The first pipe shall be properly bedded. A shallow excavation shall be made underneath the joint and filled with mortar to provide a bed second pipe. The tongue end of the first pipe shall be carefully cleaned with wet brush and soft mortar applied around the upper half of the tongue. After cleaning and positioning the second pipe close to the first, mortar shall be applied around the lower half of the groove. With just sufficient thrust, the second pipe shall be brought in close contact with the first until mortar is squeezed out of the joint. Sufficient mortar shall be used to fill the joint and to form a bead on the outside.

**v. Mortar for Joint**

Mortar shall be a mixture of Portland cement, sand and water mixed in the proportion by volume of one (1) part cement to two (2) parts of clean sand with just sufficient amount of water for plasticity.

**vi. Leaded Joints of Cast Iron Pipes**

Joints of cast iron pipes shall be packed with braided or twisted oilimpregnated hemp or oakum, properly caulked around the joint. The packing shall be at least 20 mm below the rim of the hub or bell and this space be filled with molten pig lead in one (1) continuous pouring. The "ring" of pig lead formed around the joint shall be properly caulked by appropriate caulking tools to render the joints watertight.

**b. Concrete Structures**

Concrete structures such as catch basins, canal gutters, junction boxes and manholes for the drainage system, and septic vault for sewerage system shall be constructed in accordance with the Plans and Specifications on Concrete Work.

**c. Sewer Connections and Clean-Outs**

- i. The outlet of the septic vault shall be connected to the street drain or to other discharge point where sanitary sewer exists. Connection with the sanitary sewer shall not be made without the permission of the proper authorities, but shall be made in such a manner that any and all the service water, as well as house and other liquid wastes, will flow to the sanitary sewer. Provided that isolated faucets used exclusively for garden purposes, may in the discretion of the proper authorities, be allowed not to flow into the sanitary sewer.
- ii. Clean-outs or rodding holes consisting of cast iron extensions with long sweep elbow fittings shall be provided at the ends of the runs and at every change of directions. Clean-outs shall be capped with cast brass ferrules with threads and screwed on removable brass plugs. Clean-outs extended outside the building and raised to the level of finished grade shall be terminated with the same cast brass ferrule with brass plug set in to a concrete slab shall be 150 mm thick and 300 mm square, finish flush with grade.
- iii. Additional building sewer cleanouts shall be installed at intervals not to exceed 30,480 mm in straight runs and for each aggregate horizontal change in direction exceeding 135 degrees. When a building sewer or a branch thereof does not exceed 3,048 mm in length and is a straight-line projection from a building drain that is provided with a clean out, no cleanout will be required at its point of connection to the building drain.

**d. Septic Tank Construction**

Septic tanks shall be constructed in accordance with the Plans and requirements of the latest Uniform Plumbing Code.

**e. Incidental Earthwork**

Incidental earthwork for the storm drainage and sewerage systems, such as excavation and backfilling shall be undertaken in accordance with applicable requirements of Item 803, Structure Excavation.

**f. Inspection and Quality Control**

1001.3.6 Inspection and Quality Control Materials shall be inspected and accepted as to quality before same are installed. Piping installed in trenches shall first be inspected, tested and approved by the Engineer before these are covered or backfilled. All defects/leaks disclosed by the water test shall be remedied to the satisfaction of the Engineer and any extra cost shall be at the expense of the Contractor.

**i. Building Sewer Test**

Building sewers shall be tested by plugging the end of the building sewer at its points of connection with the public sewer or private sewage disposal system and completely filling the building sewer with water from the lowest to the highest point thereof, or by approved equivalent low-pressure air test. Plastic 208 drain, waste, and vent piping systems shall not be tested by the air test method. The building sewer shall be water-tight at all points.

**ii. Testing for Storm Drainage Systems**

Except for outside leaders and perforated or open-jointed drain tile, the piping of storm drain systems shall be tested upon completion of the rough piping installation by water or air, except that plastic pipe shall not be tested with air, and proved tight. The Engineer shall be permitted to require the removal of any cleanout plugs to ascertain whether the pressure has reached parts of the system. One of the following test methods shall be used:

**1. Water Test**

After piping has been installed, the water test shall be applied to the drainage system, either to the entire system or to sections. If the test is applied to the entire system, all openings in the piping shall be tightly closed except for the highest opening, and the system shall be filled with water to the point of overflow. If the system is tested in sections, each opening shall be tightly plugged except for the highest opening of the section under test, and each section shall be filled with water, but no section shall be tested with less than a 3,000 mm head of water. In testing successive sections, not less than the upper 3,000 mm of the next preceding section shall be tested so that no joint of pipe in the building (except the uppermost 3,000 mm of a roof drainage system which shall be filled with water to the flood level of the uppermost roof drain) shall have been submitted to a test of less than a 3,000 mm head of water. The water shall be kept in the system or in the portion under test for not less than 15 min before inspection starts. The system shall then be tight at all points.

**2. Air Test**

The air test shall be made by attaching an air compressor testing apparatus to any suitable opening after closing other inlets and outlets to the system, forcing air into the system until there is a uniform gauge pressure of 34.5 kPa or sufficient pressure to balance a column of mercury 250 mm in height. This pressure shall be held without introduction of additional air for a period of not less than 15 min.

**D. Method of Measurement**

Pipes, culverts, gutters, canals and gratings installed in place and accepted by the Engineer, shall be measured by the meter along their axes.

Catch basins, junction boxes, manholes and septic vault/tank shall be measured by the number of units or lump sum, completed and accepted by the Engineer.

Sewer Line works, Storm drainage and downspout and Pipes w/ Fittings connection shall be measured by lump sum, completed and accepted by the Engineer.

**E. Basis of Payment**

The quantities as determined in Section 1001.4, Method of Measurement shall be paid at the Contract Unit Price for each of the Items which shall constitute full compensation for all materials, labor, tools and equipment and all other incidentals necessary to complete the Item.

Payment shall be made under:

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1001 (1)a1	Pipe and Fittings, 50 mm dia., PVC, Series 600	Meter
1001 (1)a2	Pipe and Fittings, 75 mm dia., PVC, Series 600	Meter
1001 (1)a3	Pipe and Fittings, 100 mm dia., PVC, Series 600	Meter
1001 (1)a4	Pipe and Fittings, 150 mm dia., PVC, Series 600	Meter
1001 (1)a5	Pipe and Fittings, 50 mm dia., PVC, Series 1000	Meter
1001 (1)a6	Pipe and Fittings, 75 mm dia., PVC, Series 1000	Meter
1001 (1)a7	Pipe and Fittings, 100 mm dia., PVC, Series 1000	Meter
1001 (1)a8	Pipe and Fittings, 150 mm dia., PVC, Series 1000	Meter
1001 (1)a9	Pipe and Fittings, 200 mm dia., PVC, Series 1000	Meter
1001 (1)a10	Pipe and Fittings, 250 mm dia., PVC, Series 1000	Meter
1001 (1)a11	Pipe and Fittings, 300 mm dia., PVC, Series 1000	Meter
1001 (1)b1	Pipe and Fittings, 150 mm dia., Concrete	Meter
1001 (1)b2	Pipe and Fittings, 200 mm dia., Concrete	Meter
1001 (1)b3	Pipe and Fittings, 250 mm dia., Concrete	Meter
1001 (1)b4	Pipe and Fittings, 300 mm dia., Concrete	Meter



<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1001 (1)b5	Pipe and Fittings, 350 mm dia., Concrete	Meter
1001 (1)c1	Pipe and Fittings, 50 mm dia., High Density Polyethylene (HDPE)	Meter
1001 (1)c2	Pipe and Fittings, 75 mm dia., High Density Polyethylene (HDPE)	Meter
1001 (1)c3	Pipe and Fittings, 100 mm dia., High Density Polyethylene (HDPE)	Meter
1001 (1)c4	Pipe and Fittings, 150 mm dia., High Density Polyethylene (HDPE)	Meter
1001 (1)c5	Pipe and Fittings, 200 mm dia., High Density Polyethylene (HDPE)	Meter
1001 (1)c6	Pipe and Fittings, 250 mm dia., High Density Polyethylene (HDPE)	Meter
1001 (1)c7	Pipe and Fittings, 300 mm dia., High Density Polyethylene (HDPE)	Meter
1001 (2)	Concrete Gutter	Meter
1001 (3)	Concrete Canal	Meter
1001 (4)	Wrought Iron Grating	Square Meter
1001 (5)a	Catch Basin, Concrete	Each
1001 (5)b	Catch Basin, CHB	Each
1001 (6)	Catch Basin	Lump Sum
1001 (7)a	Junction Box, Concrete	Each
1001 (7)b	Junction Box, CHB	Each
1001 (8)	Sewer Line Works	Lump Sum
1001 (9)	Storm Drainage and Downspout	Lump Sum
1001 (10)	Pipes with Fittings Connection	Lump Sum
1001 (11)	Septic Vault/Tank, Concrete/CHB	Lump Sum
1001 (12)	Septic Vault/Tank, PVC	Lump Sum
1001 (13)	Septic Vault/Tank, PVC	Each
1001 (14)	Manhole, Concrete/CHB	Lump Sum
1001 (15)	Manhole, Concrete/CHB	Each

<b>Pay Item Number</b>	<b>Description</b>	<b>Unit of Measurement</b>
1001 (16)a1	Inlets, 150 mm dia., Concrete	Meter
1001 (16)a2	Inlets, 200 mm dia., Concrete	Meter
1001 (16)a3	Inlets, 250 mm dia., Concrete	Meter
1001 (16)a4	Inlets, 300 mm dia., Concrete	Meter
1001 (16)a5	Inlets, 350 mm dia., Concrete	Meter

## **XXII. ELECTRICAL WORKS**

### **A. Scope of Work**

- a. The work of the contractor consists of furnishing of all tools, labor, equipment, and materials and performing all operations in connection with the electrical and fire alarm system shown on the drawing, their test and inspection, complete and in accordance with these specifications and drawings and subject to the terms and conditions of the contract, and all other labor and materials not specifically mentioned under sections, to bring the electrical system to operating conditions and be ready for use by the Owner.

### **B. Applicable Documents**

- a. The works covered by these specifications shall be governed by the requirements of the Philippine Electrical Code, US Federal Specifications, NEMA standards.

### **C. Materials**

- a. Rigid steel conduit shall be hot-dipped galvanized mild steel pipe and shall 3m lengths including coupling.
- b. PVC electrical conduit shall be supplied in standard effective lengths of 3.0m.
- c. Wires and cables shall be insulated for 600 volts. Feeder and branch circuit wires and cables shall be type TW or THHN as manufactured.
- d. Conduits fittings shall be US Underwriters Laboratories (UL) listed or approved local equivalent.
- e. Outlet boxes shall be hot-dipped galvanized or case metal as required. Thickness of pressed steep boxes shall be less than gauge #16.
- f. Circuit breakers for panel boards shall be molded case circuit breaker with quick-made, quick-break, trip-free mechanisms. They shall meet US Federal Specifications and NEMA standard.
- g. Panel board shall be as manufactured by bolt-on type NEMA or approved equal.
- h. Wiring devices such as switches and convenience outlets shall have ratings of 15 amperes, 250V and 16 amperes, 250V, respectively.

### **D. Installation**

#### **a. Grounding**

The following shall be grounded in accordance with the drawings and the requirements of the Philippine Electrical Code with standards grouping practices:

Metallic conduit and raceway system including gutters, cabinets and boxes.

Non-current carrying metal parts of all electrical equipment including fixtures and motors.

**b. Feeders**

Distribution voltage shall be 230V, 1-phase, 3-wire feeder conductors and conduit shall be installed as shown on the drawing and no change in size shall be made without consent of the Owner. Feeder conductors shall be continuous and without splices between terminals.

**c. Branch Circuit**

The drawing indicates the general methods of installations of all circuit wiring and the outlet which are to be supplied from this circuit. Branch circuit conduits shall be run from outlets to panel boards as directed as the building conditions will allow. Circuit allocations shall be indicated on the drawings where it becomes necessary to correct any outlet to circuit other than shown on the drawings. This shall be done without extra charge and only upon written consent of the Owner. No wire smaller than 2.0mm<sup>2</sup> (#14AWG) and 3.5mm<sup>2</sup> (#12 AWG) shall be used for any lighting and power circuits, respectively.

**d. Panel boards and cabinets**

Panel boards shall be mounted with their centers at 1.40m above the floor unless otherwise indicated by field conditions.

**e. Locations of outlets and switches**

The approximate location of each fixture receptacle, special purpose outlet and switch is indicated on the drawings. The exact location is to be determined later at the site as the work progresses.

**f. Wires and boxes**

No wire shall be drawn into the raceway until works, which may cause injury to the wires, is completed and until permission is given by the Owner in writing. Only powdered lubricant not injurious to cable insulation and raceways shall be used only when lubrication is necessary.

**g. Splices**

Branch circuit splices shall be soldered or joined by used insulated splicing device (wire nuts). All soldered joints shall be made mechanically strong before soldering and shall be carefully soldered without the use of acid, then taped with rubber tape to a thickness equal to that of the insulation and with a covering of friction tape of two layer. . Where solid conductors are to be connected directly to devices without the use of lugs, such as lighting switches and plug receptacles, the wires shall be formed into a clockwise loop fitted around the screws.

**h. Outlets, switches and junction boxes**

The contractor shall install standard boxes at all outlets for lights, appliances and switches and other point as required by the constructions.

**i. Conduit System**

Not more than four 90 degrees bond shall occur in any run. When it becomes necessary to have more than four 90 degrees bends in any run, an intermediate pull box shall be installed to facilitate pull-in wires. All conduits run shall as called for on the drawings. Conduits shall be installed in such manner as not to weaken or interfere with the structure or the building. No horizontal runs embedded conduit shall be permitted in solid wall and partitions. Conduits below grade line shall be encased in concrete enveloped with

minimum thickness of 50mm (2") or embedded in floor slab. Exposed conduit shall run parallel or at right angles with lines of the buildings and shall be securely fastened in place by means of approved fastening. Conduits support shall be fastened to walls by means of screws or bolts with expansion sleeves. The use of wooden or lead plug is not permitted. Conduits shall be cut by hacksaw, the ends shall be reamed after being firmly attached to cabinets or boxes by means of locknuts.

**j. Lighting Fixtures**

The Contractor shall furnish and install all lighting fixture as indicated on the drawings, including mounting channels and supports.

**k. Testing**

**i. Ground test**

The entire installation shall be free from improper ground and from short circuits. Each panel shall be tested with means connected. Lamps removed or omitted from the sockets and all switches closed. Each individual power equipment shall be connected for proper and intended operation. In no case shall the resistance be less than that allowed by the Regulations for electrical equipment of building. Failures shall be corrected in any manner satisfactory to the Architect and Engineer.

**ii. Performance test**

The electrical contractor shall test all system of entire electrical installation for proper operational conditions. These conditions shall apply to the power and lighting installation, voltage drop, grounding defects.

Prepared By:



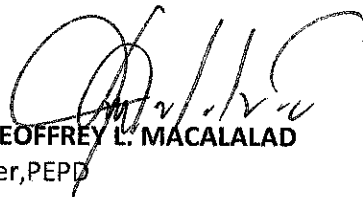
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